# cientific

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IMPROVED SLOTTING MACHINE.

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SCIENTIFIC AMERICAN,

ton street, N. Y. (Sur

bole Agents may also be found in all the print and towns in the United States.

43 a-year:—41 in advance and the remains

## "Your Paper did not come, Sir."

We recommend a careful perusal of the fol lowing plain statement, both to post-ma and to subscribers, it is from a paper called The Advance," published at Hernando, Miss.

"The uncertain arrival, or uncertain deliver ry of papers at country Post Offices, is often the ground of complaint against publishers and editors. Many of the offices are poorly sup plied with conveniences for taking care of pa pers, no matter with what certainty they arrive. The papers are jumbled into a few little pigeon holes, or piled upon a desk, box, or barrel, to await the call of subscribers-in the midst of boots, hats, bridles, horse collars, and other coarse wares, which may be called for during the day by customers. Country Post masters, in most cases, being engaged in son mercantile business, many newspapers find their way into some obscure corner, where they are hid for a time from human eyes, as com-pletely as if buried in a mountain cave. In come the man for his paper, and as it can't be found, of course it didn't come. The indignant er consequently abuses the rascally ed itor, and, perhaps, calls for pen, ink, and paper, to write a letter of complaint about no sending his paper punctually, when, if the said paper were endowed with speech, it would cry out 'here I am, squeezed to death behind this box, or under this barrel.' We have seen just such things at many country Post Offices else where as in this country. These remarks have no reference to any particular office, but are meant for all where they will apply."

# The People's College.

We understand that the prospects for the hment of this Institution, in this State, are cheering. More than \$50,000 are now promised by its friends, and it only requires that ount to be paid into the Treasury to locate ence operations. Geo. H. Stebbins. No. 348 Broadway, has been appointed its local agent in this city. The objects of the origina-tors of this college are good. It is designed to instruct students for practical life, in the workshop and on the farm. The President of ociation is D. C. McCallum, Superintendent of the N. Y. and Eric Railroad-an able and upright man-a friend of education, of moral and scientific progress.

# Not all Gold that Glitters.

A curious trial recently took place in Lon don, between parties somewhat of the world, being no other than Mr. Wyld, who ructed the monster globe, and had it on exhibition, in 1851, and Mr. Calvert, the great gold discoverer. The affair seems to have been very discreditable to both parties. Wyld was to pay Calvert so much for giving his name as ng the owner of a great number of large and small nuggets of gold, which were exhibited in the inside of the globe. These nuggets were lead electro-gilded with gold, consequently those who admired such fine specimens as the produce of Australian and British gold were greatly deceived.

1 2 B B

The annexed figures represent an improve- | column is bored out to receive the solid pisto nent in Slotting Machines for cutting key ways in the hubs of wheels, pulleys, and such articles as are required to be keyed on shafts, or for slotting operations of a similar nature. A patent was granted for the improvements to Parley Williams, 2nd, of Barre, Mass., on the 2nd of last month, (May 1854.) Figure 1 is a vertical section of the machine; figure 2 is a top view of the column containing the tool and feeding devices, and figure 3 is a front view of the top part of the tool stock and the lower part of the tool—showing the means of attachment. The same letters of reference indicate like parts on all the three figures.

D, which fits easily therein, and forms the tool stock. The tool stock is attached by a connecting rod, E, to a stud, a, on the face of the spur wheel, F, on a shaft, G, which rests in bearings on the standards which support the table. The spur-wheel, F, gears with a smaller spur-wheel, H, on a shaft, I, which is supported in bearings above the shaft, G, and is the driving shaft of the machine. The driving shaft communicates motion to the shaft, G, by the gearing and stud, a, forming the equivalent of a crank gives a vertical reciprocating motion to the tool stock. The tool, J, is attached to the tool stock by means of a knob or A is a table supported upon standards, B B, and carrying an upright column, C, which is slot, c, in the top of the tool stock. This slot firmly secured to it. The lower part of this for about half way across from the front of the

stock has a narrow mouth, e, which prevents the knob or button, b, being withdrawn upwards, but the other half has its mouth wide, so that it will allow the button to pass up, and the tool to be taken out. This method of attaching the tool allows it to move back and orth horizontally in the machine far enough for the purpose of feeding it to its work, and allows it to be easily taken from the me sary, by simply sliding the knob or button, b, back to the wide mouthed part of the slot, c. As the tool is intended to cut downwards, it is made of a hooked form. The cutting edge is made of the full width of the inended slot, so that it will cut the whole width at once. The length of the tool is such that at the lowest point in its stroke, the cutting edge is just below the top of the column, A. The tool has a spring, I, in front, a short dis below the cutting edge. The column has a slot, k, inside, for the tool to work in. The upper part of the column receives an adjustable cylindrical mandrel, K, which is secured in place by a binding screw, f, and protrudes some distance above the top of the column.
The front side of this mardrel has a slot, g, along its whole length, in which the tool works, and at the back of this slot it is cut away to receive a wedge, h, which bears against the back of the tool with its point downwards. This wedge has a lug, i, on one side of its head, in which is a left so ceive an upright right screw, j, whose point ests upon the top of the mandrel.

The wheel or other article requiring a slot ut in it is placed over the mandrel, K, which nust be smaller than its bore, and is supported on the top of the column. It is keyed fast to the mandrel by a key, L, at the back, so as to draw it close to the front of the mandrel where the tool works. A wheel is represented in figures 1 and 2, (dotted lines in the latter) in place for being operated upon. The action of the wedge, h, when not supported by the screw, j, is to descend by its own weight, and feed the tool forward towards its work. The cent of the wedge is regulated by the screw, j, which supports it during the time the tool is cutting and prevents any further feed taking place after the cut has con enced. Every time the tool ascends the screw requires to be turned by hand in such a direction allow the wedge to fall far enough for the The spring, l, in front of the tool rests against the face of the bore, or against the face of that part of the alot which may have been already cut, and forces the tool into close contact with the wedge and prevents it overloading itself.

The reason for making the mandrel, K, deached and adjustable is, that mandrels of different sizes may be used to suit the hubs of dif-The mandrel should only be so ferent bores. ary to much smaller than the bore as is nec introduce the key, L, by which the hub is seared to it.

With this machine Mr. Williams has cut a slot 6 1 2 inches long, by 9-16 inch wide, and 5-16 inch deep in a cast-iron hub in the short ace of five seconds-quick work.

More information may be obtained of the patentee by letter addressed to him at his place of residence mentioned above.

# Submarine Explosive Shells.

We perceive by our foreign exchanges, that Capt. Norton, of Cork, Ireland, is astonishing the scientific men of that city with a new sub-marine mortar. It is dropped by hand into the water, and requires no electric battery to ignite the charge. It seems to be a very handy and destructive missile.

## Flax Industry .- No. 10.

The total value of the linen thread and cloth exported from Ireland during the thirty years preceding the year 1740, was £417,600 ing; during the thirty years so 1748, the amount increased to £1,228,148 sterling. The whole of this production taken for the English home n arket, with few

The following table shows the amount of Irish linens exported from 1800 to 1826 inclu-

1801			87,774,885	yards.
1805		*	44,043,487	66
1809		-	37,151,000	41
1813	-		\$8,700,147	66
1817			56,241,000	64
1821			49,800,000	#4
1826	-		54,963,315	46

Of this amount about one-tenth part was ex ported to countries other than Great Britain Independently of cloth, Ireland also exported a considerable amount of thread, and with Germany contributed the principal supplies to the English and Scotch manufactories. The above table showing the exportations of Irish ens, shows also that up to 1826, hand weav ing and spinning had been able to sustain "itself against the mechanical processes which were being introduced into England and Scot-land as early as 1802. After 1826 the hand labor of Ireland rapidly gave way before the progress of mechanical improvement, and as we have shown the culture of flax for a time was also neglected. Although mechanical ng has been in successful operation Ireland since 1827, there were as late as 1840, a large number of persons gaining a livelihood

y means of hand spinning.

In 1828 the first factory for the spinning of flax was established at Belfast. In 1841 the number of mills in operation, had increased to forty-one, containing 280,000 spindles; in 1852 upwards of eighty mills, containing 480,000 spindles were in full employment, the whole exhibiting an increase of a particular manufac turing industry rarely equalled. These mills nted a capital of more than \$25,000,000 and taken in connection with the weaving and bleaching department, give employment to upwards of 200,000 persons, disbursing also in wages between five and six millions of dolla The goods manufactured at Belfast find their market principally in the United States, Spain, and Mexico. During the period referred to the city of Belfast has enjoyed a most unexampled prosperity and its progress in popula tion has been of late years in a more rapid ratio than any city on the British Empire, London alone excepted. Belfast has also expended, without any Government aid, \$2,500,000, on the improvement of its harbor: \$1,200,000 on municipal improvements, and \$15,000,000 on railroads and canals.

But the flax industry in Ireland is by means confined to Belfast. Flax spinning fac-Ireland, bleach-greens throughout the whole of Ulster, and weaving in every parish of that province, and Drogheda, Cork, Galway, and Westport. New spinning and weaving estabments are now being erected on an sive scale on the banks of the Shannon, the Boyne, the Liffey, and the Erne. And the cultivation of flax, which six years ago was only 53,000 acres, and was confined principally to Ulster, was in 1853 estimated at 176,000 acres with a crop valued at \$11,000,000.

The Report of the Inspectors of Factorie gives the number of spindles employed in the spinning of flax throughout Great Britain dur ng the year 1851 as 1,060,693, distributed as follows: England, 265,560; Scotland, 303, 125 : Ireland 500,000.

The estimate at the present time is probably ws: England, 300,000; Scotland be tween 4 and 500,000; Ireland, 600,000.

The number of acres of land under cultition with flax in Ireland increased from 1848 to 1853, as follows:-

1848	53,868	1851	138,619
1849	60,314	1852	136,090
1850	91,040	1853	176,000

manufacture, and is one of the principal seats of the flax industry in Scotland. The goods manufactured are principally coarse linens, burlaps, canvas, crash, &c., &c. Within a cirten miles there about sixty spins cle of mills and factories employed in the pro ductio of this class of goods. Some of these establishments are of great extent, having 8,000 or 10,000 spindles, and, perhaps, 500 looms, continually at work. One of them has under pay over 1,000 hands. There is probably no pla in the world where more flax and hemp is bough and sold than there is here. Son more than \$15,000,000 worth of manufactured ds have been sent from this place

Much of the coarse bagging and canvas is wove by hand. In this branch of the business probably 16,000 persons are employed, and their condition is sad enough to excite compasion in the breast of the most callous observer

The weekly pay of the weaver is, on an aveage, about \$1,75. By working long hours, a nan may sometimes earn more than that; but for every one that earns \$2,50 for a we work, there is another who gets only \$1,12 for

The town of Dundee is also celebrated for its linen manufactures, and in the importance and extent of its fabrications exceeds Glasgow In 1745 this place imported flax to the an of 160,000 lbs.; fifty years later, its importa had increased to 550,000 lbs., and its exports of cloth were between 6 and 7,000,000 yards In 1837 this town imported flax to the ar of 70,000,000 lbs., and 7 to 8,000,000 lbs. of hemp. The number of pieces of cloth of all qualities manufactured during the same year

The progress of mechanical spinning in England can be illustrated to some extent by a ta ble showing the decrease in the importations of foreign thread, from the year 1827 to 1838, is comp as shown by the Official Parliamentary Re ports.

In 1827 the amount of linen thread imported by the English manufacturers was 3,782,353

EAFI34					
1828	66	3,429,104	1834	**	1,624,448
1829	44	3,320,240	1835	46	1,378,183
1830	**	2,151,632	1836	66	589,526
1831	66	1,943,424	1837	**	416,320
1832	44	1,522,416	1838	44	356,272
1833	**	1,564,460			

The first importation of English linen yarn wa ade into France in 1825, but the importation did not attain to any considerable figure until 1830 The importation of cloth did not acquire any aportance until 1836. The following table exhibits the importations of cloth and varu from England to France for the years 1830 to 1842 inclusive:

TEARS	YARN I	bs.	CLOTH	lbs.
880	6,707	46	3,794	44
831	39,064	66	7,524	44
832	112,756	44	6,562	44
833	846,766	66	6,452	66
834	1,662,878	**	19,130	16.
835	2,690,186	44	26,562	
1836	3,802,148	44	167,860	44
1837	6,399,834	66	950,920	44
1838	10,590,484	44	2,718,224	"
1839	12,435,542	66	1,245,094	44
1840	12,420,200	16	1,589,040	44
1841	18,491,400	46	3,366,720	*
1842	20,507,800	66	3,778,600	

# On the Production of Butter.

The production of butter is nearly the s verywhere, and yet how different is the quali ty of that made in one farmer's family from that de in another's. It is the attention which is paid to the minute parts of the process some denominated trifles-which gives the great superiority to one parcel of butte nother. Cleanliness, attention, and labor. are the requisite qualifications for producing good butter everywhere, with proper dairy utensils and accommodations. Having received some letters recently, making inquiries re specting the best methods of preparing butter for selling next winter, we have taken the present opportunity to collect information from various sources on the subject. In London Glasgow, like Belfast, owes its commercial the butter from Dorsetshire holds about the importance in a great measure to the linen highest rank. In that county the cows

fields. The milk is passed throug and then set to cool in milk-leads. ed through a sieve In so nties glass-ware or stone coolers are used; but a Dorsetshire family will use nothing be leads. In these the milk is allowed to stand for a period varying from 12 to 36 Usually, after standing for 24 hours it is skim med, and the cream is collected in tin ve intil sufficient to form a "churning" has accu mulated. In very large dairies in the sum mer season, butter is made every day; and it may be set down as a general rule that the quicker cream is converted into butter, the reeter and better is the butter. It should no be allowed to remain longer than three days under any circumstances. The churn having been prepared by rinsing with hot water winter, and with cold water in summer, the cream is agitated until a complete separation o the fatty matter from the milky fluid has been effected. The butter having "come," it is ta ken out and well washed. It is then worked with the hand until the buttermilk is thorough ly expressed, and the air-bubbles are brok A portion of salt is mixed with about each half en pounds; the manipulation is resumed the lump undergoes a second washing, which carries off the surplus salt; and it is finally made up into rolls for the home-market, or with an additional salting, is packed in clean tubs for the London market.

There is an objection to the lead coolers, if the milk sours it acts upon the metal, and by taking up a portion of it, a poisonous ingre dient becomes mixed with the butter. The quantity may be very minute, but no matte or that, it is still a deleterious agent.

The production of butter by churning is both al and mech anical process. Milk, ac cording to the analysis of Henri and Chevalier

Casein, p									
Butter -					-		•	•	3.13
Milk suga	ır		-			-			4.77
Saline me	itte	r	-	-	-	-			0.60
Water		*		•				•	87.02

By the mechanical operation of the churr the envelopes of the globules of fat are broken, and the globules brought into cohesion. By the chemical process the sugar of milk is con-verted into lactic acid, and the bulk of the fluid, which was put sweet into the churn, is instantly soured. The best temperature for obtaining ly soured. these results has been found by experience to be 60° Fah. To attain this temperature the ses her churn in sun water, lest the butter come too quickly, and be cid and pale, and in winter with warm waer, lest it come not at all.

The primal condition of excellence in butter naking is purity. Milk is in the highest degree susceptible of taint. Milk in the udder oned by the cow eating improper food. "Milk," says Dr. Taylor in his work Poisons, "is rendered bitter when the cow feeds on wormwood, and the leaves of the choke. Its taste is affected by the cabbage the carrot, and all strong-smelling plants, and the effects extend to butter and cheese, all articles of food prepared with milk." ed without the cow being affected. With so sensitive a fluid, therefore st care is required, not simply as regards the milk itself, but also the food v the cow eats and the water it drinks. If milk is so liable to be affected that it may be the edium of conveying poison through the cow. it follows that the quality of butter very mate rially depends upon the quality of the water which the cow drinks.

The dairy-vessels must be scrupulously clea they and the dairy itself must be removed from everything that taints the air. If the coolers be made of zinc, a very serious effect indeed may be produced. "It is probable," says Dr. Taylor, "that some of the lactate of zinc is here formed. Milk and cream which were allowed to stand in such vessels have given rise to nausea and vomiting." From the time when its elements are first formed from the succulent grass of the field, until the tim when it appears on the breakfast-table, butter

are milked twice a-day in summer—in the leads, (so to speak) a most precarious existence and its preservation depends alr trifling, but constant attentio

The dairy house should be a cool, clean, airy place. Good butter cannot be made if flies, dust, &c., are allowed to get into either the milk or cream. When the butter is made in the churn, and removed from the churn to in for working it for market, great care should be exercised to keep it cool. ter for washing it should be crystal pure, and about 48° of temperature. Nothing but the best of salt should be used in salting, and one nce of ground white sugar should be mixed with every two pounds. Sugar is a good pre-servative, and it tends to remove any bitterness of taste in the butter. Butter should al-ways be packed in air-tight vessels. Any butter will keep well if it is clean, freed from n particles, and well salted and tight-packed.

The quality of butter and the milk depend less on the breed than on the ood of the animal. It is almost impor sign to any particular breed the milching it belongs to the individual ani

The Guernsey cow, a small animal, has long en famous for its good quality of butter, but perhaps this depends more upon the pastures of that Island, than the quality of the animal. Good natural grasses are the most economical and best summer food for cows.

# .... [For the Scientific American.)

In the "Scientific American," page 186, the estion is mooted whether the putrefaction of fish and meat exposed to moonlight, is more rapid than at any other time. That n affects fish is not only a traditionary belief, but is a positive fact, which can easily be ascertained by those who have doubts upon the subject. I have known it to be so for more than forty years. I recollect of an instance a person purchased newly-caught fish at the fishing station, and threw them floundering into his wagon, without taking the precaution to from the moon's rays of that night. He lived a distance in the country, which required about five hours to reach, and he thought, as the journey was to be made in the cool of the night, all would be well, but he was greatly surprised when he arrived at home at daylight, to find the most of his fish so green and putrid that they had to be thrown way. Why was this? Such an effect would not have been produced upon fish on a moonless night, nor even by exp rays for the same period. All old housekeepers are careful not to expose fresh fish or meat to conlight. It is also generally believed that it is dangerous to sleep exposed to the moon's rays. These precautions and traditionary opinions had their origin in facts, which I have erved on both land and water. The great thing in mooted questions in natural philos phy, is first to dis cover and arrange facts; but in accounting for them, there may be a variety of opinions, until some new fact is discovered which settles all the disputed points. G.V.

# Troy, N. Y.

Uniting Wrought and Cast Iron

ngs of soft cast iron are melted with calcined borax, the mass pulverized and sprinkled on the parts to be united. They are then serately heated and welded together on an anvil by gentle blows.

This fine fruit is very plentiful in our mar-tets at present. We think they are finer in flavor and larger in size this year, than we ever saw them. Whether this is owing to a favorable season, or improvements in their cultivation, we are unable to tell.

convention of farmers is to be held in July, at Warrenton, Va., on the subject of the joint worm. The exchange from which we clip the foregoing, calls it "A Joint Worm Conven-

The greatest breadth of the River Nile is 2000 feet, or about a third of a mile. Its current is sluggish, and nowhere does it move over three miles an hour. Its waters are always



LIST OF PATENT CLAIMS

sued from the United States Patent Offic

FOR THE WEEK ENDING JUNE 18, 1854.

MANUACTURE OF SULPHURG JUNE 13, 1854.

MANUACTURE OF SULPHURG ACID—D. E. Contaret, of Roxbury, Mass. Patented in England Dec. 16, 1852: I claim the mode of bleaching and purifying (without loss or injurious emanation) sulphuric acid from the leaden chamber, by means of the movable cover, plunging into the liquid sulphuric acid contained in the boiler, and receiving by the tube the sulphurous gas of the furnace, leaving the surplus to escape by the tube, as described, which arrangement constitutes a new and complete apparatus, whereby is obtained, by chemical reaction, the bleaching and efficient of the sulphuric acid, as the contraction of the sulphuri

from.

I also claim the mode of concentrating sulphuric acid to 66 degrees without loss or injuries emanaitors, by means of the movable cover or capital, surrounded by a gutter adapted to the leaden evaporating boiler, as described.

with the rotating finils, as set forthers and finincies.

Nail. Plats Frances—Joseph Her and Wm. Fitspatick, of Troy, N. Y.: We do not claim the revolving cylinder through which the nail plates are fed, as that device will be found in the patent granted to Caleb Isbister. 31st Doc. 1846.

First. we claim giving a rising and falling motion to the end of the nipper barrel and nose pieces attached thereto, by means of the cam. bearing, and guide saddle, in combination with the nipper barrel, as set forth. Secondly, we claim constructing the nose pieces with an opening between them, so as to permit the laws of the nippers passing into this opening, for the purpose of leeding the scrap end of the nail plate as close up the cutter as possible, thereby leaving less scrap iron, with the nose pieces, for the purpose of guiding and holding the nail plate in the nose pieces.

Bed Bottows—Tyler Howe, of Cambridgenort, Mass.

Bun Borrows—Tyler Howe, of Cambridgeport, Mass: I claim combining the main-springs, together, and with the frame, in lateral direction, by means of wire and clasps, in combination with connecting said springs at specified, and for the purpose of forming a mattrass foundation of ber springs, whose parts shall readily accommodate themselves to the varied strains induced by a person's body whan laid upon them, and this without injurious strain upon one another.

OUT OFF VALVES FOR STRAM ESGINES—Thomas Ash-roft, of Dorchester Mass.: I claim controlling the ope-ration of the cut off plates or valves, by means of two mained planes, one attached to each valve and the movable stop bar, the whole being as described.

[See notice of this improvement in No. 35, Vol. 9, Sci.

Am.]

Cast-Inon Car Where. David Prew, of Taunton, Mass.: I claim the cast netal chilled rim wheel, as made of the combination of a solid or tubular bub. a Chilled rim, we underlaing plates uniting the bub and lime a series of oget or curved and made to connect the context and the connect the hot and rim, and be joined throughout their entire length to the two plates and a series of openings in one of the plates, and respectively between the arms, all cast or founded in one piece of metal, as specified.

Spark Arresters.—Casimir Abos, of New Brunswick N.J.: 1 claim the combination and arrangement of the draught pipe, central spark conducting or return pipe, hinged self closing valve and stack, as described.

INSULATING TRIBURAPH WIRES—J. M. Batchelder, of Cambridge, Mass.: I clain the combination of an electric telegraph wire or conductor, with a composition of adia runber and sulphur, forming an insulating coating upon and around the wire: this composition being the same for which a patent was granted to Nelson Goodyear on the 6th of May, 1851.

STILLS FOR DISTILLING FATTY BODIES—Samuel Childs of New York City: I claim, first, the use of a stratum of steam within a jacket or case between a fire heat and a vessel containing any article such as those named under treatment, whereby the heat applied to said vessel can be any desired amount, and the same can be regulated to any desired point according to the supply and delivery of the steam, as specified.

Second, I claim passing the steam from a jacket, as set forth directly into the still, and material under treatment, for the purposes and as specified.

LEMS LAMP CHIMNEY—Silas Constant, of Brooklyn, N. 7.: I claim constructing a lamp chimney with the bulge to thickened as to form an annular lens for refracting herays of light, as described.

he rays of light, as described.

TANNIS APPRARUE—Nath! Dodge, of Orford, N. H.:
claim the combination of the two dashers and sets of
lotch bars, as applied to the two vertical and movader
rames, and in the wats, and made to operate as set

CONSTRUCTION OF ACCORDENSS—Anthony Faas, of Phi-ladelphia. Pa.: i claim combining with the diatonic scale of the large keys, two other scales. Vis., one for producing all definitions of the scales. Vis., one for producing all definitions of the sub-dominant of said dia-tonic scale, and both arranged so as to be fingered by a single set of small keys, as described, to enable the instrument to produce full and correct harmony in any key.

talso claim providing the accordeon with a sound-board, as set forth, for producing more strength, full-ness, and resonance of tone.

ness, and resonance of tone.

Carriage Axis—Eii H. Green, of Baltimore, Md.: I do not claim the axis with a shifting sleeve, but the construction of axies for carriages wherein the arms and intermediate bars shall be of wroughtiron, and the arms thereof formed of eight or more sides fitting into a corresponding hollow of a cast sleeve, the surface of which may be turned for a bearing, as set forth. I also claim the combination of the cast sleeve carrying the hinter, with the mail coach patent box, as set forth, for the purpose of obvisting the necessity of cutting the axis to remove the broad washer, as set forth purpose of P. Gordon, of New York Citty: I

PRINTING PRESS—G. P. Gordon, of New York City: I laim, first, the employment or use of a rotating recip-ceating fly, arranged as shown, for the purpose of re-leving or removing and piling the sheet after it is

claim, first, the current coating fly, arranged as shown, for the purpose rocating fly, arranged as shown, for the purpose of printed.

Second, I claim giving, with one inking cylinder, two distributions to the inking collers for each impression, viz, one prior to the passing of the form, and one prior to its repassing.

Third, I claim the combination of the spiral spring. Third, I claim the combination of the spiral spring. Third, I claim the combination of the spiral spring, or connecting rod, and crank motion, with the stops, for connecting rod, and crank motion, with the stops, for a connecting rod, and crank motion, with the stops, for a connecting rod, and crank motion, with the stops, for a connecting rod, and crank motion, with the stops, for a conjointly with sulphite of ammonis, for the purpose of connecting rod, and crank motion, with the stops, for a bardening fast used for the manufacture of candies, as described.

Second. I claim the use of either the nitrate of ammonia alone, or conjointly with sulphite of ammonis, for the purpose of connecting rod, and the state of carriage as described.

Second. I claim the use of either the nitrate of ammonia alone, or conjointly with sulphite of ammonis, for the purpose of connecting rod, and the rad second rod and the rest of the manufacture of candies, as described.

Second. I claim the use of either the nitrate of ammonia alone, or conjointly with sulphite of ammonia, for the purpose of or particular than the survey of call with sulphite of ammonia, for the purpose of or particular than the survey of call with sulphite of ammonia, for the purpose of or particular than the survey of call with sulphite of ammonia, for the purpose of or particular than the survey of call with sulphite of ammonia, for the purpose of or particular than the survey of call with sulphite of ammonia, for the purpose of ordinary than the survey of call with sulphite of ammonia, for the purpose of ordinary than the survey of call with sulphite of ammonia, for the purpose of ordinary

[See notice of this invention in No. 25, this Vol.]

BED BOTTOMS—B. R. Himsley, of Lynchburgh. Ohio:
I claim the ring provided with hooks or other attachments for the cords, in connection with a handle and catch, as described, for the tension of a radial arrangement of the bed cord.

Visus—Bernard Hughes, of Rochester, N. Y.: I ciaim the method of attaching and using the nut or left hand-ed screw at the back of the movable jaw, with simple screws through its flange.

Sadole Trees—Wm. E. Jones, U.S. Army: I claim the introduction of a hinge into the pommel, and one into the cantie in connection with screw, by means of which the saddle can be made to enlarge and contract, and thus to fit any horse, asset forth.

Winnowing Machines-J. Keech and S. Stillwell, of Waterloo, N. Y.: We claim the movable trank, for the purpose of converting the open horizontal blast of the ordinary winnowing machine into a vertical blast sep-arator. MARING CARD TERTH—William Montgomery, of bury, Mass.: I do not claim to make card teeth of but I claim the making of each two teeth and the thereof of a metallic plate formed and bent in the ner described.

EXHAUST FARS—J. V. Merrick, of Philadelphia, Pa.: I do not claim the use of suction blowers for increasing draught in achimney, as this has been long known but I claim the combined arrangement of the valves and the external exhaust blower, operating in the manner and for the purpose described.

PRINTERS' FRINKETS—Andrew Overend, of Philadelphis, Pa.: I claim the construction of movable barred frisket frames, by the combination of elastic bars, clamps, and toothed irisket frame, arranged and operating as described,

ting as described.

Oppearing Valves for Steam Pumps—C. A. Wilson, of Newport Ky.: I claim the double weighted lever, having one fixed, and one jointed weight, as described, for opening and closing the valve instantaneously without of the control of the control

COUPLING—Martin Newman, 20d, and N. C. White-of Lanesboro', Pa., and G. C. Cole, of Hartford, Col We claim the application of the spring button, ted as act forth.

ted as set form.

Mills—D. L. Latourette, of St. Louis, Mo.: I cla
combination of the revolving wheel, with a roll of
or with a block or blocks, or their equivalents, arin any of the ways or for any of the purposes set

HARVESTER CUTTIES—Bronson Murray, of Farm Ridge.
Ill. (assignor to T. R. Spencer, of Geneva, N. Y., assignor to J. S. Wright, of Chicago, Ill.): I claim making the rear serratures of the slokie blade sickle-edged, as set forth, except the rear projecting points, which latter construction I disclaim, as being the invention of Henry Green.

Green.

CLOSING WICKETS IN CANAL GLITES—D. N. Knownover, of Danville, Ps. (assignor to R. L. Knownover, of Milton, Ps.; I claim attaching an arm with aroller to wick et rods of canal lock gates, by which means the wicket will close when the gate is opened, as specified.

TRIMMING WELTS OF BOOTS, SHOUSS, &C.—Lyman Clark (assignor to L. Clark and Jos. Sawyer), of South Royal-ton, Mass.: I claim the described welt knife, constructed as set forth.

ADJUSTABLE RAILS FOR REPLACING CARS ON TRACES— Chas. Perley, of New Nork City: I claim connecting an inclined grooved rail to ashe or .vox setting on the rail road trace, by means of a joint. or to an intermediate section or sections, so that said grooved incline can be turned to any position. to coincide with the flanch of the wheel, and replace the same on the track, as spe-cified.

Chair Cable Stoppens—Chas. Perley, of New York City: I claim the method described of hinging and sus-taining one or more pawls on an inclined hinge or hing-es attached to the chock, to clamp or stop a chain cable between said pawl or pawls, and the chock or plate on the deck.

CRUSHING AND GRINDING QUARTZ AND MINERALS—Sami. Perkes, of Walbrook, England. Patented in England, Oct. 12, 1822: 1 do not claim any of the purits when separatily considered. But I claim the combination of the vessel, the trough, the conical crushing rollers, the hollow axis, and the arrangement for supplying water, as described.

described.

Railboad Car Oddatars—M. F. Potter, of Charlemont. Mass.: I do not claim transferring the motion of the axie by means of the endless screw.

But I claim the arrangement by which the pinion upon the upright shaft attached to the car is adapted directly to the axie itself, so that while the rotation of said axie causes a revolution of the pinion through the endless acrew, the endwise movement of the axie in turning curves, acts upon the pinion so as to move it indepently of the rotation of the agree in the same or opposite direction according to the course of the curve. The screw exceeding in length the arc of the circle through which the axie would move.

Budle Birs - E. N. Price, of Salem, Mass.: I claim making the bit, or providing it with the nippers or jaws made to operate against the jaw or under lip of a horse, as specified.

made to operate against the jaw or under hip of a horse, as specified.

And hi combination with the nippers or jaws, I claim he strap as applied to him, and made to operate with them, as specified; not meaning to claim a strap or its equivalent, separate from the jaws; nor the application or such to the bars of a common bit, but meaning to claim combining it directly with the nippers, so as not only to keep them from spreading outwards, but to preserve the bit in place, or prevent it from rising too high in the mouth of a horse, as specified.

in the mouth of a horse, as specified.

Holding Pirkes is Spoke Machines—Isaac Starks, of Geneva, N. Y., and L. Perrigo, of Gratton, N. Y.: We claim the manner of holding and operating the spoke in the carriage, so that upon slackening the tail screw at one end, the spoke is forced backwards and made capable of being turned without disturbing it from its means of the sliding and turning socket bar in the head stock provided with a clamp head fitting in a V, or other suitably shaped recess in the head-stock, and the socket bar with its clamp head forced backwards by a spring, or its equivalent, as specified.

Carriages—J. L. Rowley, of Steuben Co., Ind.: I claim the employment of a spring reach in combination with the swivel joint on the front end of the same, as set forth.

Harvastras—Ira Reynolds, of Republic, O.: I claim, first, the arrangement of a double series of double edged shear blades supported at their rear ends by the reciprocating bars to which they are pivoted, and regulated by temper soriews, as set forth.

Second. the grain gatherer, so arranged that its forward portion can be elevated or depressed from the driver's seat without stopping the machine, as set forth.

[This improvement in boilers is noticed in No. 4 of the

Linki is a good improvement.]

Locking up Paintens' Forms—E. H. Sprague, cf Zanesville, Ohio: I claim the manner described of setting and locking or unlocking the form in the chase by means of the tapering bar with the intermediate wedges, except the setting of the setting of

OPERATION BOLTS AND LOCKS FOR CONTROLLING SERIES of DOORS—David J. Stagg, of Hoboken, N. J.: I claim, in combination with double throw lock boits, or double-acting lock boits on the doors, as specified, the silding hasps, constructed as specified, and attached to and operated by the system of boits, as set forth.

operated by the system of boits, as set forth.

Reake Arresters—G. B. Simonds, of New Haven, Ct., and abel Braer, of Saugatuck, Ct. We claim, first, so arranging the conical deflector in the upper part of the case, and in relation to the flange which is a round the draught opening, and extends down, inside, from the typ of the case, that the exhaust steam will be caused to act upon the sparks, and force them into their chamber and form a screen between the inverted base of said cone and the lower edge of the flange, and thereby serve most effectually for preventing the sparks rising and escaping through the draught opening when it is desired to retain them in the case, as and for the purpose described.

Second. in the employment of the elliptical shaped cone within the elliptical case, in combination with the spreaders, for the purpose described.

We also claim regulating the escape of the sparks by means of the adjustable flange, arranged round the discharge opening, as set forth.

See notice of this improvement in No. 35 of this Vol.

[See notice of this improvement in No. 33 of this Vol. cc. Am.]

Sci. Am.]

FEED-WATER APPARATUS TO STEAM BOILERS—Henry C. Sergeant, of Uncurnati, Ohio; I claim, first, the combination of the balance valves, the float, and the valve, all arranged within, or applied in any manner, as described, to a box, connected as described, with a boiler and a reserved; to the condendate of the condendate of the condendate of the purpose of receiving and retaining a small quantity of water every time the box is charged, for the purpose of facilitating or expediting the condensation of the steam after the water has been discharged from the box. [Phis is an ingenious apparatus, and we should think it capable of operating well.]

COATING TELEGRAPH WIRES, &C.—Thomas, Earl of Dun.

it capable of operating well.]

Coating Tflegraph Wires, &c.—Thomas, Earl of Dundonaid, of London, Eog. Patented in England Oct. 18, 1885; it do not claim the use of naive bitumen or as phattum to any of the purposes to which it has been heretofore applied.

I do not claim any cement made therefrom by mixture, as heretofore used.

Nor do I claim the covering of textile fabrics with any combination of bitumen or asphaltum shellac, rosin, tar, the unctious oils, or the viscid oil of coal tar, bitumen, asphaltum, or minoral pitch and india rubber, for the coating and insulating telegraph wires, and for other purposes, as set forth.

SOAP COMPOUNDE.—F. O. Taylor, of Coatland, 19

er purposes, as seriordi.

Soar Compousns.—T. C. Taylor, of Camden, N. J. Patented in England Sept. 17, 1853: I claim the dissolving of the bran of cereal grains in causic atkail, and using the product as a substitute for, or as an ingredient in, the manufacture of soap, as described,

SOAP MANUFACTURING PROCESSES.—T. C. Taylor, of Camd n. N. J.: i am aware that potatoes and other similar bullous or vegetable materials, divested of their skins, belied and mashed, or otherwise prepared or been used as ingredients in the manufacture of soaps. This ido not claim.

But I claim the process described, of treating by alkali na cold or tepid state, potatoes with their skins on, in the manufacture of soaps.

Securing Tools to their Handles—Anthony Vittaly and Carl Kolb, of Newark, N. J.: We claim securing the tool to the stock or handle, by means of the screw rod, block, or collar, and dowel pin, constructed and arrang-ed as set forth.

[See notice of this on page 20 of this Vol.]

Looss—George Yates and Eli Clayton, of Lancaster, Pa.: We claim a mere improvement upon the contrivance of H. T. Robbins, patented 14th Sept., 1852, and which consists in the groved shuttle in combination with the grooved lathe cap, as set forth.

with the grooved lathe cap, as set forth.

RAILROAD CAR VERTILATOR—John Bevan, of Jersey City, N. J.; I claim arranging on either side of a suction has blower, and on the same shalt with it, a series of revolving separating blades, or their equivalents for the purpose of oraciting a strong course of the condens, and the results of the condens, and the results of the purpose of the cars, and causes them to be defected, and to fall to the ground, instead of entering the car while the fan blower acts centripetally upon the air thus separated or stripped of its impurities, until it enters the blower, and then causes it to pass into the car and ventilate the same agreeably and in a very perfect manner, as set forth.

[Another Car Ventilator. Bee notice of it on page 34, this Vol.]

Briswol,]

Straw Bollens—James Wightman, of Pittsburg, Pa.: Iclaim the arrangement of the arch or roof of the fire-box extending through to the up take, and connecting with a counter arch, in such a manner as to form an elliptical flue to form a communication between the furnace and up-take, in connection with a series of small return flues above the roof of the fire-box and elliptical flue, and in a curve concentric therewith so that the upper side of the highest flue will be at the same distance, or thereabouts, below the upper surface of the water within the boiler, whether the latter be upright, as when a vessel on which its placed is on an even keet, or inclined, as when the vessel is careened, as set forth.

Canal Lock Garrs—G. W. Wood and L. O. Webster, of Usion, N. Y.: We claim, first, the hooked form of the levers, and the curving of the shackle bars, as described.

Second, the adjustable lever box described, including the mode of adjusting the valve rods and tightening the varve gates by the use of the screws, or their equivalent of the words of the control of the

EXPLESS CHAIN HORSE POWER-G. Westinghouse, of

NAPPING CLOTH—Joseph Weight, of Lawrence, Mass,: I do not claim the employment or use of cards for nap-ping cloth, irrespective of the peculiar arrangement as

[This improvement is noticed on page 28 of this Vol.]

[This improvement is noticed on page 28 of this Vol.]

MACHIMERY FOR SPINNING WOOL—Edmund Victory, of
Watertown, N. Y. (assigner to D. M. Linsley & George
Goulding): I do not claim of themselves the employment of drawing rollers. revolving with the head, and
made, in addition, to rotate at a satisable velocity on
their own axis, for the purpose of drawing and tristing
the eliver or thread, as such have before been used.
But I claim arranging the drawing roller to operate
had, while the head is sustained by a sufficient bearing on the whole circumference outside of the said rollers, as set forth, whereby the double movement of the
drawing rollers on their own axes and with the head, is
rendered perfectly steady, and the vibration prevented
which tends to produce an uneven thread.

[This improvement is noticed on page 244, Vol. 8,
Sci. Am.]

Cooking Stoves-Apollos Richmond (assignor to A. C. Barstow & Co.), of Providence, R. L.

Barstow & Uo.), of Providence, R. L.

Norz—Thirteen of the applications in the above List
were prepared at the "Scientific American Patent
Agency,"—a larger number than were ever issued at
one time to a single agency; this we presume no one
will question. It gives us much pleasure to notice the
continued activity in the Patent Office—our notice has
had a good effect.

# A Curious Structure.

The nest of a tarantula (spider) has been found in California, of most singular construction. It is about three inches in length, by two in diameter, built of adobes, the walls being nearly half an inch thick. Inside is a projection, which nearly divides into two spartments about an inch in diameter. The inside is lined with a white downy substance, not unlike velvet, and presents one of the cleanest and most tidy little households imaginable. But the most curious part of it is a door, which fits an aperture and closes it hermetically. The door is secured by a hinge, formed of the same fibrous substance as the lining of the use, and upon which it swings with freedom. The next is occupied by a dozen little tarantulas, which seem to subsist upon a yellow secreted substance that appears upon the wall of the front apartment. The arrangement of the door for the protection or the little inmates, indicates great instinctive architectural know-ledge. It is the intention of the finder to forward this curiosity to the Smithsonian Institute at Washington.

# Salt your Chimneys.

In building chimneys put a quantity of salt nte the mortar with which the intercourses of brick are to be laid. The effect will be that there will never be any accumulation of soot in that chimney. The philosophy is thus sta-ted:—The salt in the portion of mortar which is exposed absorbs moisture from the atmosphere every damp day. The soot thus becoming damp, falls down to the fire-place.—[Ex.

[Where anthracite coal is used, very little, if any, soot is formed in chimneys. But to those who live in places where bituminous coal is used for fuel, the above—if true—will be useful information.

# Wild Game on Lake Superior.

During the past winter the Indian hunters of this vicinity, found the red deer quite numer-ous, where scarcely one was killed the winters previous. These animals appear to be coming westward from regions farther east in Canada, and most of them are found on the Canadian side. The reindeer have been found more often within two or three years past than formerly. The hunters also report the beaver more numerous at this time than they have been for many years, which is accounted for from the price of this fur having being so low of late years, that little attention has been given to trapping them.

A Bell Buoy.

A Bell Buoy has been constructed in this city for the "Southwest Spit," where it will be of great service to vessels coming into this port during foggy weather. The buoy is in the shape of a whale-boat, about twenty-eight feet long, and is made like a steam boiler, and of boiler iron. The bell is suspended on a framework twelve feet high, and is struck by four hammers, the elightest motion being suffi-cient to cause an alarm.

# Inbentions. Aew

Smoke-Consuming Stoves

has been made by E. A. Hill, of Joliet, Ill., who has taken measures to obtain a patent fo the same. The fire box of the st ove is divided into two compartments, each having a separate smoke pipe, and both fire place so connected together that the smoke from one can be thrown over the surface of th other fire alternately by a damper, so that the products of the combustion of both fires pass up the same pipe. For burning bituminous coal, the improvement appears to be an excel lent one; for it is designed that one of the fires shall always be full, red, and glowing when the other is supplied with fresh fuel, so that the black smoke (carbonic oxyd) which arises when new coals are put on, shall be carried over the top of the glowing fire, and mixed with a portion of fresh heated air, by which means it will ignite—flame up-and be consumed; in other words, form carbonic acid. This stove will not ums the smoke, but save consideral fuel. The fire-box being divided into two compartments is a good idea, and is one which we have brought before our readers, as something which promised to be convenient and beneficial. Its application by Mr. Hill is new, ingenious and useful.

Cut-Off for Steam Engines.

Oliver Cope and W. S. Bracken, of Salin ville, Ohio, have taken measures to secure a patent for a new mode of operating the cut-of to govern the speed of an engine. The invenin consists in fitting the cut-off eccentric or cam, to turn freely on its shaft, and so con necting it with a governor of any known con on, that the latter will always bring it to the required position relatively to the engine to cut off the steam at such a point in the stroke of the piston, as will give the desired speed to the engine, and any tendency of the engine to run faster or slower will cause the governor to move the eccentric on its shaft either in advance or in rear of the said posi tion, and thus cause the cut-off to act earlier or later in the stroke of the piston, as may be

Improvement in Looms.

William Henley, of New Salem, N. C., has taken measures to obtain a patent for improve nents in looms, which are applicable to those operated by hand or power, but they have been made principally with a view to their applica tion to hand looms. One improvement consists in a certain means of throwing the shuttle, and the other improvement relates to operating the harness, both of which derive motion from the lay, so that the swinging of the latter sets the whole of the loom in motion,-in other words, by swinging the lay, all the working parts of the loom are moved. In comm looms, the shuttle, the lay, and the harness are operated by three distinct and separate move menta.

An improvement has been made in machine ry for breaking flax, by John Hinde, of Schened tady, N. Y. It consists in passing the flax hemp between a ribbed or fluted endless apron and a series of fluted rollers, which have a rolling motion over its surface. The action of this sheet or apron and the rollers is intended to resemble the action of the human fingers in rubbing and divesting the material of its boon or woody substance. Measures have been taken to secure a patent.

# Pountain Brush.

An improvement has been made in self-sup plying brushes, by J. B. Wentworth, of Lynn, Mass., who has made application for a patent The nature of the improvement consists: 1st. In placing a brush at the end of a tube and filling the tube with the necessary marking or painting fluid, and regulating the supply to the brush by a valve. 2nd. In placing the brush within a socket provided with a strainer, for the purpose of preventing the brush be clogged and filling up with impurities.

# SCYTHE SNATH FASTENINGS.

The annexed engravings are views of an inside view of the snath plate, on which the improvement in fastening scythe snaths, by John Boley, of Baldwinsville, N. Y., and which parts. was noticed in No. 40, this Vol. "Sci. Am."

the snath. Figure 2 is an enlarged section of the shank. Figure 3 is an inside

A is the main shank of the snath; B is a Figure 1 is a view of the scythe secured to metal plate secured on it; it is formed with an oblong slot through its center, and with prothrough the middle of one of the nibs or jections or teeth, a and e e e, to fit into the recesses, a' and ff f, on the circular plate, C, view of the heel of the scythe. Fig. 4 is an on the heel of the scythe. The scythe is secondarged view of the heel of the scythe and cured to the snath by placing the recesses, snath fastened together, and figure 5 is an in-  $\epsilon \epsilon \epsilon$  and  $\alpha'$ , of the plate, C, over the projections.

one or small teeth, eee and a, on the place end of the nib shank. By turning this nut to B, of the snath, and then introducing the screw bolt, D, through the oblong slot, D', and screwing it up firmly. By doing this, the teeth, e, are made to set snugly into the recesses, f, and thus hold the scythe firmly from moving later-ally while it is being used. The point of the scythe can be set further in or out by placing the teeth, s, in different recesses, f, there being three of these latter side by side. The tooth, a, is a pivot. The oblong slot, D', allows of the screw bolt being shifted to suit the variations in hanging the scythe.

In figure 2, H is the ring clasp of the nib or andle, and surrounds the snath shank, A. k is a collar on the lower end of the nib shank, G, and j is a collar nut on the top of the collar,

the right or left, the metal ring, H, is made to clasp the snath shank, and secure the nib at any desired point suitable to the grip of the mower; that is, by turning, j, to the left, the ring clasp, H, is loosened on the snath shank, and the ring, H, can be shifted further up or down, and by turning the said collar nut to the right the ring clasp is secured firmly on the snath shank at any point to which it is shifted.

Measures have been taken by Mr. Boley to se cure a patent for the method shown an scribed, of securing the scythe and snath to-ther to allow for the hanging of the scythe by the notches and teeth; also for the method of securing the nib or snath handles to the main shank of the snath. More information may be This nut works on the thread of the lower obtained by letter addressed to the inventor.

> provement in Carpenter's Braces, for which a patent was granted to Charles M. Daboll, of New London, Conn., on the 16th of last month (May, 1854.) Figure 1 is a side elevation of the brace

tock, with a bit inserted in it. Figure 2 is a section of the pad with the shank of a bit in-serted in it. Figure 3 is a similar section of the pad broken off, showing the position of the catch and thumb piece, when raised for de-taching a bit, and fig. 4 is a top view thereof. Similar letters indicate like parts.

The nature of the invention consists in the proved manner of securing and detaching the bit in and from the socket of the brace, by as of the eccentric catch, D, and the inclined side, b, of the notch in the shank of the bit, operating in such a manner that any force exerted to withdraw the bit, will bind it tighter in its place without straining said catch, and by which a slight pressure upon the thumb lever, C, combined with the catch, will release its hold upon the bit.

The pad, A, of the brace is provided with a socket, a, of the usual form, to receive the shank, B, of any bit. Near the mouth of said socket, in a suitable recess at one side for its on, is situated the eccentric catch, D. whose pivot, g, is so located that its holding projection, h, will be raised, by vibrating inward, (as in fig. 3) sufficiently to allow the shank of the bit to be inserted in the socket;

to allow the free insertion and withdrawal of the catch, will, by its eccentric action in vibrating outward, press the shank against the op-posite side of the socket and wedge it there with increased firmness whenever any force is exerted to draw the bit out of the socket, as represented in fig. 2. The catch is pressed against the shank of the bit by a spring, f, sitnated in the bottom of the socket and acting upon the thumb lever, C, by which the catch is operated. This thumb lever is sunk into the side of the brace so as to form an even surface therewith, except its button, d, against which the thumb presses for raising the catch; and this must project sufficiently to allow the required extent of motion to the lever by being pres ed down even with the surface of the ace. The lever vibrates on a pivot, e, near its center, and its lower end is notched, as shown at c, for the purpose of receiving a spur, i, on the catch, D, by which means the said catch is operated and limited in its motions both ways, by the thumb lever. The exterior face of the projection, h, is rounded or beveled off, as represented, so that the shank of the bit will itself raise the catch and enable itself to be inserted without touching the thumb lever. Thus constructed, the entire catch forms a neat piece of workmanship, having no projectio outside to mar the appearance or obstruct the motions of the brace, and retains the bit with great firmness and security; while it is made to easily set free the bit, however tightly held, since the action of the thumb lever is to lift the binding projection, h, almost directly from the shank of the bit.

Further information respecting this ingenio nd useful improvement may be obtained by letter addressed to the patentee.

# Spark Arresters.

C. Abos, of New Brunswick, N. J., has obsined a patent for an improvement in spark arresters of locomotives. The object of the improvement, is to prevent the sparks passing out, by returning them back to the fire-box by a peculiar arrangement of the draught-pipe, and a self-opening and closing valve in the central pipe. See claim on another page.

Joseph D. West, of the City of New York, as made an improvement in Hydraulic Rams, the nature of which consists in a peculiar arrangement of valves, whereby the Ram is made double-acting, and the use of weighted or spring valves dispensed with—important considerations truly. Measures have been taken to secure a patent.

# Dies and Pune

W. Lormer and L. Siess, of Massillon, Ohio, have taken measures to secure a patent for an improvement in dies and punches, for making clinch rings or washers. The nature of the nsists in a stationary lower die provided with a stationary central pin, and a raising and falling bottom in comb with a hollow and falling punch. By this arrangement the metal can be forced into the die and punched, and the washer finished and discharged with greater ease and facility than by modes heretofore pacticed.

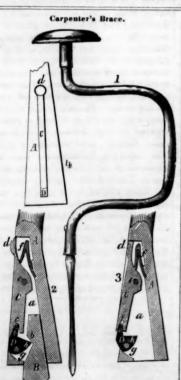
The Largest Boring Machine

A Philadelphia correspondent informs us that a larger boring machine than the one noticed in the "Scientific American," page 299, is in operation in that city, at the Iron Works of Messrs. Morris & Co. It is capable of bor-ing cylinders 16 feet in diameter and 18 feet ong. He mentions that the "Ericsson's "large cylinders were bored in this machine. We never heard of this before.

Sowing Guano. E. Marshall, of Hunterdon, N. J., has made an improvement in apparatus for sowing guano, and other fertilizers. In a cylindrical hopper there is arranged a series of adjustable blades and a vibratory brush, by which means the guano is distributed with great regularity.

Patent Case.

A case of Interference in the Patent Office, and then entering the notch of the shank, whose side, b, is made inclining or flaring cut, been declared against the former.



# Scientific American.

NEW YORK, JUNE 24, 1854.

Since the fall of the Wheeling Suspe Bridge, articles have appeared in a number of our daily papers condemnatory of iron as a material for such structures. Some of these articles evince considerable ability, and in one which appeared in the "Washi Engineer," the question is discusse with good judgment, and scientific knowledge. The conclusion at which the author arrives with respect to the use of this material for bridges, is, that in the absence of the neces skill, both in the manufacture of the prope iron, and in the scientific arrangement of parts of the different kinds of iron, so as to give each the office best suited to its properties, it would seem most prudent to build either of stone altogether, or with stone piers and wooden

In speaking of those properties of iron which iefly contribute to its strength and utility, its elasticity and tenacity, he points out fact in connection with its elastic quality, to which, too little attention has been paid by engineers, in its use for resisting strains and supporting weights, that is, the difference between its elastic and tensile power. Thus he says, "a weight of 81 to 11 tons suspended to the end of a bar of wrought iron, of a square inch section, will overcome its elasticity: rhile 24 to 261 tons similarly suspended, are necessary to overcome its tenacity, or to produce disruption of the bar. Hence we see that the elasticity of the wrought iron may be destroyed, long before disruption would ensue, and long before the ordinary observer would discover that any change had taken place in bar, or in any structure of wrought iron."

This is true, and will account for a great many accidents connected with iron bridges, steam engines, &c., which have been pro nounced "mysterious.

Metal in a state of rest, although sustaining a heavy pressure and strain, as in a beam of brace, and exhibiting only the deflection due to the superposed weight, will continue to bea that pressure without fracture so long as its s not disturbed, and the same strain not too frequently repeated. But by frequent ure or strain on iron, a certain changes of pres of its particles takes place, the metal deteriorates, and suddenly, when not expected, the very same strain or weight which it had oftentimes supported, or resisted, will break it to pieces. Iron of the lowest degree of elasticity, is the easiest broken by frequent deflections, whether caused by con-cussions, or rolling heavy weights on it.— Thus if we take two pieces of iron wire, posing different elastic powers, the least elastic will break by being bent and rebent sooner than the other piece; but, at the same time. every person is aware of the ease with which on wire can be broken by bending and rebending. It soon becomes as brittle at the bending point as a piece of glass. How difm a piece of whalebone, or india rub-Here, then, is the very quality which should be looked to in iron for building bridges as such structures are subject to continual , deflections from heavy rolling bodies, and oscilations, from severe gales of wind.

There can be no doubt, in our opinion, but the breaking down of so many iron bridges in our country, can be traced to the bad quality of iron used in their construction-it did not sufficient elasticity.

The deteriorating effects of fatigue on iron by which it so often fractures suddenty, has been proven by the fall of the iron bridge on York and Erie Railroad three years ago, and a number of other iron bridges in us parts of our country. In view of these facts, we must conclude that iron has not hitherto been safely used for many bridges.

with their application, and this is the very point to which attention should be especially directed by engineers in the application of iron, namely, a knowledge of its powers for the which they wish to apply it. Iron combined with carbon in certain proportions— some kinds of steel—is the most elastic mate rial known to us, and it will maintain this qua lity for a long period, and endure more fatigue than any other known substance. All iron is iron, just as all wood is timber; but there are just as many varieties of the former as of the latter, and yet, how small is the amount of knowledge possessed by the most experienced engineers of the different kinds of iron, in comparison with wood. Let civil and mechaknowledge por nical engineers look more to the quality of the iron which they use for various purposes, and the community will not be so often inflicted with painful accidents on sea and land, from the bursting of boilers, the fracturing of the si and beams of engines, and the breaking down of iron bridges.

## Alcohol without Re-Distillation

Some week's since the announced made in the journals of the day, and also in a paper read before the American Association n of Science, that a method had been devised at the Patent Office for ob taining pure alcohol from whisky with or heat. The discovery, it was stated, tillatio was accidental, and in this wise :- " A gentle man had a quantity of whisky in a cask five feet high; on drawing it off, he discovered that the upper part of it was much than that near the bottom. The hint was ta ken; and now we prepare our alcohol by putting whisky into a tall column, and allowing time for the heavier parts to subside, and we find pure alcohol at the top.

At the first thought this may seem to many as a very pretty and useful discovery, but a consideration given to the co tion of alcohol, will show its utter and entire acy, and at the same time demonstrate its value to be on a par with Paine's wonderful discovery of the carbonization of hydrogen by passing a current of the same through cold spirits of turpentine.

Anhydrous alcohol consists of four ato earbon united to two of oxygen and six of hydrogen, the whole represented by the formula C.\* O.\* H.\*. Anhydrous alcohol, as such, does not occur naturally, but can only be formed ar It exists naturally combined with water, and this combination is always a chemical combination, and not a mechanical one and we might as well expect that water con fined in a long narrow column would separate into its component elements-oxygen as drogen, in virtue of their different specific grav ities (the former) being eight times heavier than the latter,) and thus allow the hydrogen to be drawn off pure at the top, as to expect water and alcohol would thus arrange them selves. Indeed, such is the affinity of alcohol for water, that no amount of distillation, cooling, or condensation, is sufficient to entirely separate the two bodies, a tenth part of the water always remaining after every distillate. In order to procure it absolutely anhydrous, a body must be presented to it which has a greater affinity for water, and which fixes it so firm ly that it cannot evaporate with the alcohol at the boiling point of the latter.

The gentleman who had the quantity of whisky standing in a cask five feet high, undoubtedly found the alcohol, after a time, stronger at the top than at the bottom, and if been better posted in chemistry, would have referred the matter to its true cause rather than to the ridiculous one of difference in specific gravity. Thus, if a quantity of brandy or alcohol be put into a bladder, and be exed to a warm temperature, the aqu portion of the spirit will pass through the nembrane in preference to the alcohol, and in this way the spirit will be made stronger .-Smugglers who carry spirits about their persons in bladders, are aware of this fact, and But are wood and stone, not equally with their customers also, as they always prefer the smuggled to the legitimate article, on acc iron, subject to deteriorate, by fatigue, con-cussions and strains? They are; but long ex-of its being stronger than ordinary spirit. This

perience has made engineers better acquainted | change which we have described takes place in | ing his lifetime. Some of them have been ance with the well-known laws of exossis, and in the case of the whisky in the barrel, the wood, and particularly the head of the barrel, being the highest portion, played the part of the m embrane, and gradually drew a portion of the water of the whisky. As long as the whisky was kept at rest the strong ortion would naturally float at the top. We nk a good thick coat of paint, closing effectually all the pores of the wood, would en ly modify the experiment.

## Defective Steamships.

Our army—as well as our navy—seems to be afficted with government mismanagement in almost all that is done respecting steamships. The sad disaster of the "San Francisco" steam ship, on her first voyage, with U. S. troops involved other consequences than those suffering and death at that time. manding officer has been dismissed from the rmy for miscon duct on that occasion, and Major Wyse, who since then was ordered to embark with his troops on the "Falcon" steamer, has been court-martialed, and sus pended for disobedience of orders, he having refused to embark with his soldiers, because he considered the "Falcon" unseaworthy. It so happened that, the "Falcon" on the very royage in which Major Wyse refused to go on poard, proceeded only about forty hours on her passage, when she was compelled to put in at the nearest port, in distress. This was owing to a defect in the valves of her engines. The testimony adduced on his trial consisted chiefly of opin chiefly of opinions respecting the sea-worthi-ness of the "Falcon"—the quality of her hull, engines, &c. Very strong testimony was preted to show that the vessel was unsafe, an unfit for the transport of troops and passengers, and that of C. H. Haswell, of this City, Engineer for the New York Underwriters, although he lered the machinery good and safe, admitted that vessels were often used to carry passengers that would not be used for carrying Respectable witnesses of good authority, gave testimony in favor of the while other testimony equally good-show ing how different persons take different views of matters-was presented against the steamer. tion of the evidence, we are of opinion that Major Wyse placed himself in a delicate position—sacrificed himself in a neasure, from patriotic motives. While he is the immediate sufferer, apparently, his action will do good, and the very Court Martial that sentenced him, by their decision, almost admit that he was justified in what he did; for they censure the conduct of those who hired th "Falcon." It is not for us to discuss the abstract right or wrong of that sentencetion is not within the legitimate sphere of our -but we do say, that the miserable teamships which have been employed by our government for various purposes, touch the elings of every true America an. The engines of the "Falcon" might have been the best in the world, but they certainly were not in order for that voyage. The said engines were con-structed for the "Iron Witch," a steamboar projected by Capt. Ericsson, about fifteen or sixteen years ago, and which failed of success With repairs and modifications they were transferred to the "Falcon," and, we are informed, " worked well;" but we presume they are better adapted for summer than winte voyages, on a stormy sea. We sincerely hope that more attention will hereafter be paid to the choice of steamships for transporting troops, than has hitherto been done. That Major Wyse's conduct will contribute to this result, we have no doubt; for it is the prevailing opinion that it was wrong to order him with his men to make a voyage in that vessel

# A Noble Inventor

In our list of patents this week there appears the name of the Earl of Dundonald. As but few of the titled aristocracy of any nation have been distinguished for inventive qualities, the singularity of the circumstance provokes us not to pass over in silence our new titled America ntee. Thomas Cochrane, Earl of Dundonald, is a most extraordinary character, and has taken out perhaps fifty patents in England dur-

rthless and some very useful. Lord Brougham aid of him once, "he was one of the me traordinary mechanical geniuses that over lived." He is a British Admiral, as well as an Earl, and for nautical skill, bravery, and genius, he never had a superior in that navy. tinguished himself while very young in the early part of this century, in some desperate enterprizes on the coast of France; after that he was dismissed from the navy and deprived of his knightly honors, for some alleged disretions on the London Stock Exange. He then left England and became an adventurer for a number of years, in com ing a fleet of one of the South American Republics, then fighting for independen w years ago it was found out that he had been deprived of his knighthood and expelled from the British Navy upon false and frivolous accusations, and he was then restored to more than his former rank and honors. His prese title is one of heir-ship, he having such his elder brother, who died without issue.

## City Subscribers and the Carrier

For several months past we have experien great difficulty in obtaining faithful carriers to serve the "Scientific American" in this city and Brooklyn, and the complaints from our patrons of the non-receipt of their papers week after week, has become so annoying have resolved to discontinue serving the paper in the city by carriers entirely. No doubt many faithful newspaper carriers serve the paper to their patrons properly, with other periodicals, and it is not that class with which arrangement will at all interfere, but it is those carriers who have been entrusted with the office subscribers that this arrangement will effect.

After this week's issue, those of our city subcribers who have paid their subscriptio advance at the office of publication, will receive their papers by Boyd's Dispatch Post, enveloped in a wrapper and the postage pre-paid, intil such time as their subscriptions expire, after which they may be furnished at the co ter of the office of publication each week, or obtain the paper at any of the periodical depots in this city, Brooklyn, or Williamsburgh.

We believe nearly all the periodical depots have the "Scientific American" on sale, and our patrons will be better served and their papers in better time, and in a bet-ter condition than heretofore, while we hope to be relieved of the annoyance of constant complaint about the non-receipt of the paper, which our city patrons have of late had just reason for making.

All that have paid for the paper at the office and still get their paper irregularly by the new arrangement, will oblige us by sending word to the office, giving their place of residence anew, and they shall be attended to.

# More Blind Con

e one has sent us a sketch and description of an improved repeating pistol. The letter lacks town, county, and State, and also the writer's name, therefore we cannot answer it. We are sorry to be compelled to caution our correspondents so often against such gross mis-In a few days, probably, our is takes. respondent will write complaining of not receiving such attention as we pestow upon oth ers. This is often the case, and to say that it is annoying, is using the mildest language we can think of just now. Correspondent be careful in future, and give us all necessary directions,-write plain and to the point, and avoid unnecessary prolixity in statement; this will please us very much, and aid us greatly in coming at once at the very core of the subject, besides insuring a prompt reply.

# The Wheeling Bridge.

We judge from the Wheeling papers that no arrangements for the rebuilding of this bridge have yet been matured. The "Gazette thinks a suspension bridge for the use o locootives impracticable. The erection of piers, and the cone truction of a trues draw-bridge is suggested as the most practicable method.

The Bill for granting the renewal of Moore & Hascall's patent for a Reaping Machine, wa rejected in the Senate on the 16th inst.

Anthracite Coal for Locomotives.

The following article is from the "Journal of the Frankiln Institute." Its author is A. Pardee, i hief Engineer of the North Pennsylvania Railroad. The subject is one of increasing importance to our railroad companies and we wish to give it that extent of circulation which it deserves, and which, through our columns, it alone can attain among the Railroad Engineers of our country :-

"The use of anthracite coal as fuel, wa commenced on the Beaver Meadow Railroad in 1886, in engines built by Eastwick & Harrison, and has been continued to the present time in a portion of their engines.

On the Hazieton road we commenced its us in 1838, in the 'Lehigh' engine, built by Eastwick & Harrison, and in 1839 in the 'Hercules,' by same makers. Both engines have been in constant use during the season of navigation say eight months per year, up to and includi 1852, when the 'Lehigh' was taken into the shop to be rebuilt. The 'Hercules' is still in

Both engines had originally copper flues which were replaced by iron ones after about two year's use, the copper having been worn out at the end next to the fire box, by the particles of coals drawn in by the draft.

Both engines have now the same fire-boxes with which they were turned out of the maker's shop, excepting about one foot of the lower part, which has been once renewed. The iron flues now in use are those put in to replace the copper-never having been renewed either in whole or in part. Altogether, we have in use eight locomotive engines, three built by Eastwick & Harrison, one by M. W. Baldwin, and four in our own shops at Hazleton.

We have never used other fuel than anthra cite coal, excepting for the purpose of kindling fires. The engines have been in use during the season of navigation from two years ago, (when the last were built,) up to the time of the oldest engines named above, and we have never renewed a fire-box or set of flues, except the repairs to the two engines named. As far, therefore, as our experience goes, anthracite coal for fuel is not so destructive to fire-boxes and flues as has been generally argued and supposed. We wear out two sets of grate bars is the same season's use of an engine,

As to the Character of the Road .- In starting from the Lehigh at Penn Haven, we had, while using a part of the Beaver Meadow road, an ascending grade averaging 80 feet per mile for five miles; then 140 feet per mile for 14 miles; then 60 feet for 31 miles, and then a grade of 12 feet per mile for 31 miles, to the intersection of the various branches to the mines. In deecending, as you will perceive, mostly by gravity, the coal fire remained entirely inactive, having no artificial draft by fans or otherwise, except that caused by the exhaust steam; while in the ascending with a load of empty care, equal to the whole power of the engine, the fire to generate the necessary steam must be stimulated to the most intense activity; thus making, apparantly, a far more unfavora ble state of things for the use of coal than on a road where the grades are more uniform, and in consequence, the fire acted upon by a more uniform draft.

I am aware that it has been said that coal might do for short roads, but that on long roads the continuous latence action of the heat would destroy the fire-box and flues.

Now, it strikes me as absurd to suppose that on a road of any length a fire need be made more intensely hot, or that any part of the boiler could be more heated, than is necessary to drive an engine and full train up ten miles of such grades as are specified above, or that a continuous equable heat for eight or ter hours can be worse than continuing the same heat for an hour, than a moderate fire for an hour, and so on alternately, with the conse quent expansion and contraction, and this continued day after day for eight months annually during fifteen years.

a somewhat tedious length, my object being to ly have merits. Washing such a bite quickly satisfy yourself and others, that anthracite coal with clean water, and then applying a leaf of be seen at all on the first night after a general has been used successfully for a series of years tobacco, we have also been informed, may be rain or snow (which may be known by a reguin this region as fuel for locomotive engines relied on as a remedy.

not differing materially from the ordinary mode of construction.

# Scientific Memoranda.

INDITIONCE OF A LONG STRAND IN THE ADD ric Rugions.—The perpetual daylight had continued up to this moment with unabated glare. The sun had reached his north meridian altitude some days before, but the eye was hardly aware of change. Midnight had a softened character like the low summer's sun at home, but there was no twilight. At first the novelty of this great unvarying day made it pleasing. It was curious to see the " midnight Arctic sun set to sunrise," and pleasant to find that, whether you ate or slept, or idled or toiled, the same daylight was always there. No irksome night forced upon you its system of compulsory alternations. I could dine at midnight sup at breakfast time, and go to bed at noonday; and but for an apparatus of coils and cogs, called a watch, would have been no wise and no worse. My feeling was at first an extravagant sense of undefined relief, of some vague restraint removed. I seemed to have thrown off the slavery of hours. In fact, I could hardly realize its entirety. The astral lamp, standing, dust-covered, on our lockers am quoting the words of my journal-puzzled me, as things obsolete and fanciful. This was instinctive, perhaps; but by-and-by came other feelings. The perpetual light, garish and unfluctuating, disturbed me. I became gradually aware of an unknown excitant, a stimulus, act ing constantly like the diminutive cup of strong coffee. My sleep was curtailed and irregular; my meal hours trode upon each other's heels; and but for stringent regulation of my own imposing, my routine would have been completely broken up. My lot had been cast in the zone of liriodendrons and sugar ma ples, in the nearly midway latitude of forty de grees. I had been habituated to day and night; and every portion of these two great divisions had for me its periods of peculiar as sociation. Even in the tropics I had mourned the lost twilight. How much more did I mis the soothing darkness, of which twilight should have been the precursor! I began to feel, with more of emotion than a man writing for others likes to confess to, how admirable, as a systematic law, is the alternation of day and night; words that type the two great conof living nature, action and repose. To thou who with daily labor earn the daily bread, how kindly the season of sleep! To the drone who urged by the waned daylight, hastens the de ferred task, how fortunate that his procra tion has not a six month's morrow! To the brain workers among men, the enthusia who bear irksomely the dark screen which falls upon their day dreams, how benignant the dear night blessing, which enforces reluctant rest !- [Dr. Kane's Journal.

CURE OF HYDROPHOBIA.-1. An English arnal says that an old Saxon has been using for fifty years, and with perfect success, a rem edy for the bite of mad dogs, by the agency of which "he has rescued many fellow beings and cattle from the fearful death of hydropho bia." The remedy is to wash the wound immediately with warm vinegar and tepid water dry it, and then apply a few drops of muriation acid, which will destroy the poison of the sali va. or neutralize it, and the cure is effected.

2. A cure for hydrophobia, discovered by M. Cossar, a French physician: "Take two spoonsful of fresh chloride of lime, in powder, mix it with a half pint of water, and with this wash keep the wound constantly bathed and frequently renewed. This wash should be applied as soon as possible after the infliction of bite.

[The above we select from exchanges, and e would caution persons against a relian either of them as a perfect remedy for the bite of a rabid dog. When a person is bitten by an animal in such a state, a physician should be called at once, but if this cannot be done, then either of the above plans, but especially I have entered on this subject, perhaps, to the latter, should be pursued, for both certain-

lowing account of a very remarkable effect produced by electricity we copy from the "Courier de l'Europe":-

"A gentleman employed in one of the tele graph offices in France, accidentally brought his arm in contact with one of the wires while the electric fluid was passing through it. So violent was the shock that he was raised from his chair and thrown with great force through an open window into an adjoining garden. When he recovered his senses, he had no re collection of what had happened, and could only be convinced of it by finding that his hair and beard, which were previously of a beautiful jet black, had become in various places as white as snow. It devolves on men ef science to explain this phenomenon, which will form an epoch in the history of electricity."

[It will be time enough to investigate this enon when its truth or falsehood is positively ascertained. Charles II. asked the savans of the Royal Society, "what was the reason that when a fish was placed in a basin full of water, the latter did not overflow?" This puzzled them for some time, until one them asked him if he was sure that such was really the case, when he answered, "he really believed it was not.'

A LOFTY CATARACT .- Capt. Walker, of the U. S. Surveying Expedition, gives the following account, in the "San Diego Herald," of a wonderful cataract which he discovered in his explorations :-

"On the Upper Virgin River are two very emarkable falls. One of them, two hundred miles from its mouth, is the most stupendous cataract in the world; it falls in an almost unbroken sheet a distance of full one thousand feet! The river some distance above, traverses a pretty timbered valley, and then runs through a close kenyon. Here the current becomes rapid. The mountain seems to run directly across the river. At the fall, the stream is narrowed to thirty or forty vards-while the kenyon rises on either side in almost perpendicular cliffs to a hight of two hundred feet. The pent up stream rushes on to the brink of the precipice, leaps over the falls with scarce a break, into the vast abyss below.

About thirty miles above, there is another nagnificent fall. Here the river plunges over the cliff, falls a distance of two or three hundred feet, and breaks into a myriad of fragments upon a projecting ledge beneath. Although the fall is not so great as the other, it is more picturesque, from the multitude of smaller cataracts into which it is divided by the rocks."

# (For the Scientific American.) Storm Lights.

With the exception of the Aurora Borealis which is also called a storm light in this State these lights may be fully accounted for by the burning prairie and other fires. Owing to the rotundity of the earth, and the unevenness of its surface, a distant fire will be so much below the range of vision that the smoke will bed too much attenuated to reflect the light, by the time it rises to this range, so that on a clear night it will radiate into space, unseen But when there is a cloud over the fire, it will, by its elevated position, reflect the light over all obstacles to a great distance, and the light will become brighter or paler, according to the brilliancy of the fire and density of the cloud. The light shows that there is a cloud, and the latter indicates the storm.

A thunder cloud is frequently so distant as to be below the range of vision; and the lightning is reflected by its upper or nearer edges, or by another cloud. In such cases the lightning never appears in streaks, but silently flashes up in sheets just above the horizon, being too far off for the report to be heard, however terribly it may roar under the cloud. In support of this theory of the lights, it may be stated that they are of "co only in the fall and winter, when the prairie grass is dry; and they are most numerous in cloudy weather before rain or snow, and not to lar, uniform appearance of the clouds) though of the Sacramento."

A POWERFUL ELECTRIC SHOCK .- The fol- the rain or snow, continue to fall for several

I have never been certain of seeing the Auora Borealis but twice, and each time on a clear night, and these were seen in the Eastern States also. The first time I saw one was about the 17th Nov., 1835; it was followed in this vicinity by a storm three or four nights fterwards. H. POLLARD.

Lexington, Mo., June 5, 1854.

Inventions-Old Dishes Served up as a An intelligent press is a powerful engine for elevating man, by conveying to him a knowledge of what is doing in different parts of the world-informing him of the new discoveries and inventions which men are continually bringing to light. But to be really intelligent, and to prevent deception, it is necessary that the correspondents and conductors of a paper should be well informed of what has been done remotely as well as recently, in all that relates to the particular subject on which they write. It is no uncommon thing, however, for men who correspond for some newspapers from abroad, and those who conduct them at home, to be well acquainted with all that has been done, or is doing, in foreign lands, and yet be perfectly ignorant of what has been done or is doing at home. The truth of this assertion is proved by the Paris correspondence of the "New York Tribune" of Tuesday last week. It is there stated that "M. Adar has invented a machine called a pistol canon, composed of three barrels cast together, side by side, a little divergent, with but one charge of powde for each barrel, which communicate at the bottom, and with but one cap to explode. Each of these barrels is charged with a cylindrical projectile, fastened together by chains, which may have a length of one hundred yards if deemed necessary, or they may be tied together by incendiary materials. The destructive effects of these projectiles is readily understood; every man or body of men which they encounter are mown down like grass before a scythe. In a naval battle these chain-balls directed on the masts, or better still, on the chimneys of the steamers, will make quick work; the chimneys destroyed, the under-decks will be filled with smoke, and the sailors asphyxiated and blinded; the fires will be extinguished, the engines stopped and the vessel rendered an easy

prey."
This correspondent appears never to have heard of old-fashioned chain-shot, nor the illustrated description of such a cannon on page 840, Vol. 5, "Scientific American," where the cannon and chain-shot are both shown. Here is another extract from the same correspondent:

"A young Italian, M. Cipri, has invented a pyrotechnic machine, consisting of a balloon, held and guided by a cord, which carries in the place of peaceful æronauts, incendiary materials, asphyxiating bullets, &c. With a favorable wind the balloon is directed over a city, a fortification, or a fort, and by means of an electric current they detach successively the projectiles according as they apply the electric spark. This is most assuredly a practical invention, and under circumstances that do often occur in the course of a war might be rendered a most destructive one. Experiments on a grand scale are to be tried in a few days on the Champ de Mars in presence of the Emperor."

And this is called a practical invention-a tethered balloon firing balls, by being connected with wires to an electric battery. It would require a strong cable to hold a balloon that could carry any amount of destructive materials to speak of, and to allow a balloon to rise one mile high, and sail one mile from the place where it was sent up, would require a cable to be 1.4142 miles long, which would offer a fine chance for a chain-shot to take it flying. An experiment of this kind with a paper balloon in a room, may answer very well, but to carry it out on a large effective scale, it will always be "coming to come," like the "Aeroport" of the venerable Prof. Porter, whose ballo cessfully circumnavigated the rotunda of the New York Exchange in 1849, but has not yet, as was so often promised, made its voyage to California, "startling the grizzley bears on the Sierre Neveda, and the antelopes on the siopes

## LITERARY NOTICES.

THE PLHALITY OF WORLDS—With an Introduction by Edward Hitchook, D. D. 18mo, pp. 307. Boston: Gould A Lincoln. For sale in New York by Evans Dickerson. Chelled & Lincoln. For sale in New York by Evans Dickerson. Chelled & Lincoln. For sale in New York by Evans Dickerson. Chelled & Lincoln. For sale in New York by Evans Dickerson. Chelled & Lincoln. For sale in New York of Edward and Evansian Chelled & Lincoln. Sale of Edward Evans of the most valuable and in the publishers of the most valuable and the New Lincoln Geography of Guyot, the Annual of Scientific Discovery by Wells, and the works of Agassiz, Gould, Marcou. and others, they have now issued this work, whose title is given in full above. It is an English re-print, from an anonymous author, with an introduction by President Hitchock, of Amherst College. The character of the book as its title would indicate, is astronomical, and is mainly a series of speculations and arguments respecting the condition of the other bodies of the planetary and stellar system, of which our earth is an otion that the planetary and stellar system, of which our earth is a continuous combats the established beief the and the author even combats the established beief the and the control of argument throughout has much of originality, and is based upon scientific facts and the generally acknowledged truths of astronomy. The reasoning, also, is nowhere made inconsistent with revelation. We commend this work as one sof great interest, presenting, in a new light and connection, many of the indisputable facts of science, and as uncolding many views of novelty and interest.

NEW YORK ORNEAL PALACE ILLUSTRATED—This is an eigenst sort, by Messra the Castenann and Charles.

one tacts of science, and as unfolding many views of novelty and interest.

New York Ortstal Palace Lilbstrated—This is an elegant work, by Messrs. Geo. Garstensen and Obaries Gildemeister, architects of the Building—the publishers are Riker. Thorne & Co., New York. There is one beautiful enterior view of the Palace in oil colors, and six large plates containing plans, elevations, sections and details from the working drawings. It is a valuable work for architects, and possesses no small amount of interest for a great number of our people. It reveals and the old Directors. It is what alm to the architects and the old Directors. It is what not to the architects and the old Directors. It is what has your, upon the architects: they repudiate this, and assert that there was much engineering the flighting the flighting the flighting the flighting the flighting continuing the crystal reliance, last year, upon the architects: they repudiate this, and assert that there was much engineering the flighting that the authors have been greatly sinned against.

Thore's New York City Directors—

thore have been greatly sinned against.

TROW'S NEW YORK CITY DIRECTORY—Compiled by H. Wilson. This Directory is unusually valuable, as it contains not only a complete and accurate list of the names and residence of the inhabitants of this great city, but also a general classified business and congartnership directory; these two latter features are new, and are well worthy of the attention and patronage of our people. To the man of business out of the city, this directory must be a very useful and convenient work of reference. We are often receiving letters from strangers in the country, inquiring where they can procure certain articles, and to answer them correctly we have almostinvariably been compelled to turn to the pages of Wilson's small Business Directory. This large one contains the whole of this information, and we recommend our country readers, as many as can, to procure it. John F. Trow, publisher, 51 Annata, N. Y.

## TO CORRESPONDENTS.

E. H. McDonald, of New Creek Depot, Va .- This man says, he has a large quantity of white cak slabs, and wishes to know how he can convert them into saleable stock, or ohwihe can dispose of them. Who will inform

S. S., of N. Y.—We use a faucet every day in our office which is constructed precisely like the sketch ye.

R. M., of Mass.—An application was made some time since, for a patent on a knife sharpener after the plan you suggest, but we think it has not issued yet, and it is doubtful if it ever does.

J. H., of N. H.—Fire alarms constructed in a manner

y. H., of N. H.—Fer salaris constructed in a manner you propose were probably the first kind ever adopted. Suspending cords around a building made .ast to clock work gearing with an alarm bell attached, answers a very good purpose, but the use of a metal wire will answer the purpose and is much more durable. The expansion of the wire by heat will produce the same result the metal wire will produce the same result. as the cord by altering the mechanism of your clock

S. T. McC., of Ga.-We see no novelty in your wheel and believe it possesses no merit over many other

G. S. Q., of Conn.-Chas. Lucas did obtain a patent

in 1848, for an apparatus for cutting garments.

8. W., of N. Y.—You cannot do anything towards patening a machine of which you are not the inventor, we can see no chance for you under the circumstances, unless you can negotiate with the foreign inventor, and

through him secure the patent.

J.P. H., of N. H.—We see no advantage to be gained from your proposed improvement in steam engines.

We would prefer to attach the engine to the boiler as is

we would prefer to asset me engine to the boner as is usually done in all portable engines.

H. D. B., of Cal.—Your question propounds to us the very subject we have been wishing information upon for sometime. Who among our intelligent readers will impart some facts concerning the remarkable dark day of which we have all heard from the lips of our grandmothers? Was the phenomenon ever accounted for? What was the terrestrial and celestial appearance of the universe. Who will enlighten our inquirer and of the universe. Who will enlighten our inquirer and ourselves upon this matter.

T. M. P., of Md.—It would not be patentable to con-

struct a kettle with a recess around it, so as to allow of its being packed with non-conducting substances. This principle has been applied to so many different purpo-ses that any mere change of use would not render it

patentable.

O. C., of Pa.—Your alleged improvement in paper feeders has a number of claimants, and unless you invented it months ago you will stand no chance for a pa-

J. B. C., of Tenn.—Yours will receive attention.

J. B. C., of Tenn.—Yours will receive attention.
W. B. of Mass.—Yours is under consideration.
R. McQ., of Mass.—You must be the best judge of the quality of the liquor to which you refer, as testing the matter is the only way to prove its qualities. It interferes, we believe, with no existing patent right.
T. B. C., of Del.—Some have supposed that, motion was the cause of heat, while others have supposed that heat was the cause of motion. The friction of the water in motion to which you refer, no doubt increased its temperature.

L. A. D., of Ohio,—There is no patentable novelty in your self-operating faucet for letting water out of steam cylinders. We have seen essentially the same thing

Monay received on agount of Patent Office buriness for the week e. Mag Saturday, June 17:—
G. M. B., of O, \$25: J. B. W., of Mass., \$25: E. C. P., of Ct., \$30: P. B. H., of Ind., \$30: G. C., of Me., \$45: J. A. G., of Mich., \$45: J. A. G., of Mich., \$45: J. C. P., of N. Y., \$30: B. P., of Ind., \$40: W. H. H., of Pa., \$410: B. F. B., of Mass., \$25: A. N. N., of Ind., \$45: W. H. W., of Pa., \$25: A. W., of N. Y., \$400: J. D., of N. Y., \$55: J. J. S., of Mo., \$50: P. G. G., of N. Y., \$10: S. P. C., of N. Y., \$30: C. A. S., of Mass., \$28: E. T., of N. H., \$40. of N. H., \$40.

Specifications and drawings belonging to parties with the following initials have been forwarded to the Patent Office during the week ending Saturday, June 17:—

G. M. B., of Ohio; T. G. B., of Ct.; H. L. C., of Ind.; J. B. W., of Mass.; G. C., of Me.; A. R. H., of Pes; B. F., of Ind.; S. P. C., of N. Y.; J. T. D., of N. Y.; P. G. G., of N. Y.; C. A. S., of Mass.; E. T., of N. H.; W. H.

## A Chapter of Suggestions, &c

PATERT LAWS—The seventh edition of the American Patent Laws and Guide to the Patent Office For sale at this office, price 12 1-2 cents.

PATENT CLAIMS—Persons desiring the claim of any inven-tion which has been patented within fourteen years, can obtain a copy by addressing a letter to this office, stating the name of the patentee, and enclosing \$1 for

PATHETHES—Remember we are always willing to execute and publish engravings of your inventions, providing they are on interesting subjects, and have never appeared in any other publication. No engravings are inserted in our columns that have appeared in any other journal in this country, and we must be permitted to have the engravings executed to suit cur own solumns in size and style. Barely the expense of the engraving is coarged by us, and the wood-outs may be claimed by the inventor, and subsequently used to advantage in other journals. vantage in other journals.

BACK NUMBERS AND VOLUMES—In reply to many interro-gatorics as to what back numbers and volumes of the Scientific American can be furnished, we make the fol-Solentine American can be urrained, we make the fol-lowing statement: Of Vols. 1, 2, 2, and 4-mone. Of Vol. 5, forty numbers. price, in sheets, \$1; bound; \$1.75. Of Vol. 6, all; price in sheets, \$2; bound, \$2.75. Of Vol. 7, all; price, in sheets, \$2; bound, \$2.75. Of Vol. 8, nonecomplete, but about 30 numbers in sheets which will be sold at 50 cents per set; of Vol. 9, all but

To Correspondents.-Condense your ideas into as brief space as possible, and write them out legibly, always remembering to add your name to the communication anonymous letters receive no attention at this office If you have questions to ask, do it in as few words as sible, and if you have some invention to describe come right to the business at the commencement of your letter, and not fill up the best part of your sheet in making apologies for having the presumption to ad-dress us. We are always willing to impart information M we have the kind solicited.

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NOR SALE—The Orescent Foundry and Machine Co. have nearly finished a large Lathe, heavy and substantial, which swings 7 feet 8 inches over the ways has 19 feet length of bed, and weighs about 15 turn. Bridgeport, Ct., June 14, 1854.

UNITED STATES PATENT OFFICE.

Washington, June 5, 1854.

ON THE PETITION of Frederick J. Austin, of New York, praying for the extension of a patent granted to him on the 18th June, 1841, ante-dated December 16th, 1846, for an improvement in "machines for cutting paper and trimming books," for seven years from the expiration of said patent, which takes a base on the sixteenth day of December, eighteen hundred and fifty-four.

It is ordered that the said petition be heard at the Patent Office on Monday, the 4th of December next, at 12 o'clock, M.; and all persons are notified to appear and show cause, if any they have, why said petition ought not be granted.

Persons opposing the extension are required to file in the Fatent Office their objections, specially set forth in writing, at least twenty days before the day of hearing, the said was the second of the said of the said with the rules of the office, which will be furnished on application.

The testimony in the case will be closed on the 34th

with the rules of the office, which will be furnished on application.

The testimony in the case will be closed on the 24th of Nov.: depositions, and other papers relied upon as testimony, must be filed in the office on or before the morning of that day: the arguments, if any, within tending the resident that this notice be published in the Onion, Intelligencer, and Evening Star. Washington, D. C. Pennsylvanian, Philadelphia, Pa.: Refentific American, New York: Daily Courier, Buffalo, N. Y., and Yost, Boston, Massachusetts once a week for three successive weeks previous to the 4th day of Dec. next, the day of hearing.

CHARLES MASON,

the day of hearing.

CHARLES MASON.

Commissioner of Patents.

P. R.—Editors of the above papers will please copy and send their bills to the Patent Office, with a paper containing this notice.

FRON 111.1. MIDE PLOWS—The subscribers hereby give notice to all whom it may concern, that they
are the assignees of Harston A bary
fork, Concesticut, Massachusetts, Vermont, and New
Hampshire: we expect to pass through those States of New
Hampshire: we expect to pass through those States
and exhibit a model of ear plow and will be prepared
to sell either State, County, or district rights to make
and use it, as this plow possesses three advantages
over all others in use—strength, durability, and simplicity; it only needs to be examined—it will recommend
itself, for side-full work and road making, and also
works well on flat land. Patented Oct. II, 1830.

N. & I. KUYKENDALL, Atbauy, N.Y.

A YOUNG MAN-Desirous of a situation as Fore-man or Braughtsman in a machine shop, either in the city or country. Can give the best of references as to qualification. Address HENRY F. SNYDER, 206 Monroe st., New York.

Morros et., New York.

Lentucky Loudentry: Works—Corner of Kentucky and Tenth streets, Louisville, Ky,—The proprietors of the Kentucky Locomotive Works would respectfully inform Raifroad Companies and the public generally, that, having completed their ostablishment, they are now prepared to receive and execution orders with fidelity and dispatch. They will contract orders with fidelity and dispatch. They will contract and Hand Gare, of every typical and statement of a statement of the statement

M. CHAPMAN'S PATENT SAW FILING
Machine. The best known and without a rivalthe subscriber offers for sale Territorial Rights, and
also builds and sends machines wherever they may be
wanted. T. M. CHAPMAN, Patentee. Old Town, Me.

EXTENSION OF TIME.—The period for receiving proposals for Superstructure of Bridges and Trussie work of Huntingdon and Brosal Top Railroad, has been extended by order of the Board of Directors to Saurri, a evening, June 24, 1854, Huntingdon, Pa., June 7, 1854 S. W. MIFFLIN, O. E.

NOR \$1000 KACH—An assignment will be made. (or security given therefor) of one third the rights patent for Rugiand and France. of a breech-loading and self-priming rifle, preventing escape at the breech, simple smd durable arrangement and construction, and capable of one shot in five seconds or one hundred in twelve minutes. U. S. Patent applied for. Addres J. U. DAY, Hackettstown, N. J.

ACHINISTS TOOLS—Power Planers 4 to 16 feet to 18 feet long, weight 1,000 to 10 000 lbs. Engine Lathes, 6 to 18 feet long, weight 1,000 to 10 000 lbs., swing 31 to 38 inclies. Hand Lathes, Gear Cutters, Drills, Boit Cuters, Blief Rests, Chucks, 4c., of best materials and orkmanship constantly on hand, and being built, also best Grain Mills in the country, "Harrison's Patent." For cuts giving full description and prices address NEW HAVEN MANUFACTURING CO., New Haven, Conn. 38 tf.

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Grooving Machines—Double machines plane both sides, tongue and groove at one and the same time, saving one half of the time when lumber is required to be planed on hoth sides. Large assertment constantly on hand. Warrauted to give entire satisfaction to purchasers.

57 Pearlst, Brooklyn, L. I.

before.

J. B. K., of Geo.—We do not know of any one engaged in making such machines as you want.

F. J. M., of Mass.—There is certainly more friction to be overcome in driving water through a long than a short pipe. The cistern which you describe could be about the suspip water a mile distant a shirty feet, but it would require more power to propel the water through the long pipe, as a column of water a mile long would have to be moved every stroke.

B. E.SAWING MACHINE—byers & Europo's Pattern & Europo's Pattern & Europo's Pattern & Could for the suspin structure of the suspin structure. The tent for cutting thin stuff from 1.15 to 3. In the structure of the suspin structure. The structure of the suspin structure of the structure of the suspin structure of the suspi

STAVE AND HABREL MACHINERY—HUTCH INSON'S PATENT.—This machinery, which received the highest award at the Crystal Palace, that be seen there in operation during the ensuing season. Outting, Johnshig and Oreging Staves and Turning, Staves prepared by this process are worth to the cooper from 30 to 40 per out more than when finded in another way. Applicate alike to their and this staves. Apply 50.4. HUTCHINGON 400. Authorn, N. 7, or at the Orystal Palace.

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H86WARII—To the Manufacturers of Bank Note Paper. The Executive Committee of the Association of Banks for the Suppression of Counterfeiting, hereby seems to be considered than the committee, of Bank Note Paper, of not less than five hundred sheets, which may be submitted to them on or before the lat day of January next. All paper abbuilted, except that selected by the Committee, to be returned to the persons submitting the same.

J. M. GORDON, Secretary.

Boston, Mass., March 51, 1854.

MULTON FOUNDRY AND MACHINE WORKS 8. W. corner of Green and Morgan streets, Jeraey Olty, N. J. The subscribers are prepared to contract for Sugar Mills and Mining Machinery of every description. Horisontal Steam Engines of various sizes contantly on hand. All orders executed with promptness-34 12.

INGINEKHING—The undersigned is prepared to furnish plans for ever description of machinery, water wheels, turbines, and to consult with parties to make experiments and scientific investigations, and to superintend the construction of works. Agent for Meller's Patent for making White Paper from Straw. VICTOR BEADMONT,

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A Mellier, the patentee, having established his process at Nixon & Kelnour's Milia, Manayunk, where the paper for the Philadelphia Ledger has been made daily from straw since the 18th of April, is now ready to sell licenses and make arrangements for establishing the process elsewhere. Apply to A. MELLIER & V. BEALMONT, The Broadway, where specimens of half stuff, stuff and paper may be seen.

NGINERRING.—The andersigned is prepared to La furnish specifications, estimates, class in general or detail of atematics, estamates, because in general or detail of atematics, boilers and unachinery of every description. Broker in steam vessels, machinery, boilers Ac. General Agent for Ashcroft's Steam and Vaccum Ganges, Allen & Noyes' Metaille, Belf-adjusting Conical Packing, Faber's Water Gauge, Sewell's Salimometers, Dudgeon's Hydranile Lifting Press, Boebling's Patent Wire Rope for hoisting and steering purposes, etc., ctc.

25 4f Consulting Engineer, 64 Broadway.

BLANNG. TONGUING, AND GROOVING—
BRARDSLEE'S PATENT.—Practical operation of these Machines throughout every portion of the United States, in working all kinds of wood, has proved them to be superior to any and all others. The work they produce cannot be equalled by the hand plane. They work from 160 to 200 feet, lineal measure, per minute. One machine has planed over twenty millions of feet during the last two years, another more than twelve millions of feet during the last two years, another more than twelve millions of feet force flooring in ten months. Working models can be seen at the Crystal Palace, where further information can be obtained, or of the patentee at Albany, N. Y. 2716

STATIONARY STEAM ENGINES—The subscriber is now prepared to furnish, with or without pumps, boilers, Ac., Horisontal Engines on iron bed frames, cool strong, substantiat, blain finished engines that will do good service, say from 4 horse, \$41.65 to \$0.00 horse, \$41.65 to \$1.00 horse, \$41.65 to \$1.0

A B. ELY, Counsellor at Law, 52 Washington street, As Boston, will give particular attention to Patent Cases. Refers to Mesers Munn & Co., Setentific American. 16 by

SEWING MACHINE—The Office and Ware of the Wheeler & Wilson Manufacturing Comfor the sale of their Bewing Machines, is removed. 343 Broadway, where the public are invited and examine them in practical operation.

# Scientific Museum.

ess. The common corn stalk abounds

which, although hardly as good as the inferior molasses of Louisiana, might doubtless be much improved by a more perfect mode of manufacture than that adopted by the Mexican mearly 900 miles in extent—and the cost of rock, and in veins proceeding from them at difpopulation. The molasses is purchased there by those who do not supply their own wants It is said that almost all grains and vegeta-bles which grow in the clear dry climate of at a rate of \$1,50 per gallon. The beet of range from nineteen to twenty-five cents in Mexico, are remarkable for their extraordinary

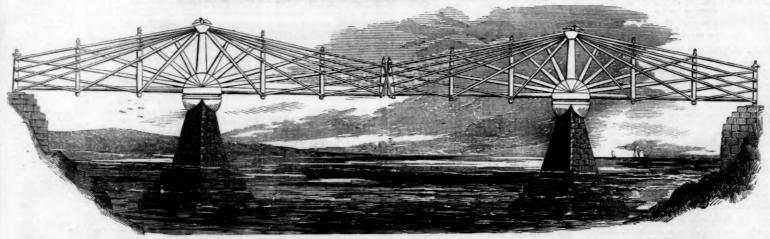
New Mexico contains so unusual a quantity of
sweetness. The common corn stalk abounds
saccharine matter, that the manufacture of nusual a quantity of in saccharine matter to such an extent as to beet sugar is said to offer strong inducements furnish the native population with molasses, to gentlemen of enterprize and capital to emdiscovered, in Bradford County, Pa., a regular and a notable quantity of sillicate of potash.

transportation increases its price about ten ferent angles; and the rock itself, which is

Saltpetre.

containing mere traces of nitrates of lime and magnesia. The sandstone in which it occurs is silicious containing a little carbonate of lime,

# CHAMPION'S TAPERING DOUBLE LEVER BRIDGE .-- Figure 1.



a plan view of an improvement in Bridges, by greatly increased distance apart. It will be Samuel and Thomas Champion of the City of perceived that this bridge is never loaded in Washington, D. C.

This bridge is a tapering double lever, skeletonized and balanced upon a pier, reaching, in moderate spans from the pier to either shore, nd may be awung round as a draw, opening the whole stream by rollers underneath on the top of the pier.

In wide streams, where several spans are re quired, each section of the length of the bridge will reach from each pier to midway between the piers. Where no draw is required each n may continue in one unbroken co tion from the center of the pier to the foot of the side piers each way beyond. By this plan of bridge, the principal weight and crushing force is thrown to the under side of the bridge, the lighter bein" above the heavier, giving a opportunity for cross and other bracings, where they are most required.

The commencement of this bridge is in a hub on the pier, in which are recesses for the reception of a series of upward diverging, tapering wrought-iron tubes, radiating like the rays of the half risen sun, for the purpose of throwing all compression to the foot of the center column, as all suspension is centered upon the cap on the top of the center or vertical column, over which, in recesses at the proper and angles, all the suspenders pass, and from which they diverge downwards, as the tubes do upwards, each in straight lines near in the compres sion. These being equal to each other, the exon is equal, what one gives upward the other does downward, so that the whole remains comparatively stationary.

At proper intervals, throughout the length of the bridge, clamp posts are attached reing from the upper terminus of the tubes to ne lower termini of the suspenders embracing each tub, and suspender as they pass the posts, clamping by bolts through said posts, all tubes, suspenders, and posts, and holding all in a state of rigidity and tension, which is regulated by gib and key connections in the susp enders.

By this system, in which the principles of he lever, are analyzed, and skeletonizedby placing the crush resistants on the under side, and the stretch or tension resistants on the upper side, with the correct principle of taper properly maintained and proportioned, any desired length and strength of span may and expediency, it being cheaper to erect additional piers, where it is practicable to do so, than to increase the size of all parts from the steamship that plows the ocean; and it is to be hoped that the mine of bituminous coal, 15 feet thick, weighing 30,000 lbs., from the insignificant island in comparison with what it now is. Coal rules the world; it propels the ditional piers, where it is practicable to do so, than to increase the size of all parts from the steamship that plows the ocean; and it is to be hoped that the mine of bituminous coal, 15 feet thick, weighing 30,000 lbs., from the insignificant island in comparison with what it now is. Coal rules the world; it propels the steam that the all parts from the insignificant island in comparison with what it now is. Coal rules the world; it propels the has been rather unfortunate; the coal is good, and it is to be hoped that the mine of bituminous coal, 15 feet thick, weighing 30,000 lbs., from the insignificant island in comparison with what it now is. Coal rules the world; it propels the has been rather unfortunate; the coal is good, and it is to be hoped that the mine of bituminous coal, 15 feet thick, weighing 30,000 lbs., from the insignificant island in comparison with what it now is.

Figure 1 is a perspective view, and fig. 2 is center between the piers, to the piers at their perceived that this bridge is never loaded in the center with burdensome weight, however lengthy the span may be, but remains at rest and equipoise when no train is passing over it. Iron bridges, which are as heavy in the middle as at the piers, are always loaded, and some-times very heavily, too, by their own weight alone, and are often breaking down, and would do so in a few years, if no weight were placed

> Believing this principle to be true and detrable, as capable of indefinite extension

-that any desired length of span may be obnders for great length of span, far beyond the one size wire suspension, to say noth secillating inverted curve suspender. In this bridge the permanent and suspension meet, end (when not intended for a balance

tained for the support of any desired weight, the Messra. Champion present the same to the consideration and criticism of a discern. ing and impartial public. They also call particularly attention to the capacity of the tapering ing of the advantages of the straight suspenders in their permanency and rigidity over the and the anchoring is part of the bridge, the

be worked profitably and with ec There is one sample of cannel coal from Peytona, on Big Coal River, Va., and one from Little Coal River, Kanawha, Va. These comprise all the coal specimens on exhibition; they are few but important. It would have given us sincere pleasure to have seen a geological arrangement of samples from all our coal fields.
Why was this not done? The Geological Department of the Crystal Palace is very pretty, and interesting to those who are well info on the subject, but it is not so instructive nor so interesting as it might be made to the multitude.

PLUMBAGO-There is one large and fine speen of Plumbago, 3 × 2 × 2 feet, weighing 1000 lbs., from the mines of J. & J. L. Seaby ry, New York State, but where this mine is uated we cannot tell. We can only say that it affords evidence to us that we do not require to send abroad for our black lead pencils for want of natural resources, and yet our best pencils are all imported.

# Figure 2.

winging draw) is considerably longer from the | you pier to the abutment than to the center be-tween the piers beyond, forming by such additional length, an anchor and cou erbalance to the weight of a train between the piers be- ton, D. C.

nd": thus placing everything in sight abov the danger of rust below

ed to Messrs. Champion at Washing oddre

COAL-The yard of the Crystal Palace, ne the Geological Department, although trodden by the feet of few visitors, still, for those few, it has peculiar charms, though no articles of beauty, taste or skill are there displayed—only a small number of mineralogical specimens. These, however uncouth in form and unclear to the touch, are solid specimens on which our country's future greatness materially depends, and from which, without hesitation, we can confidently predict (unless some new substitute covered in other countries) will som for it is di day make the United States the great Manufac turing Mart of the world :-we allude to coal When some person was speaking to James Watt respecting the value of the river Clyde, urce of wealth in Glasgow as being the so where he invented his improvements on the steam engine, it is related that he star the ground, and said, "the wealth of this city lies under my feet," alluding to the iron and coal in that locality. He was right. Without coal, England never would have become ufacturing country, and much interest is now manifested there about the future supply of this mineral. When England cea produce coal it will for a certainty cease to be

the locomotive that fleets on the wings of the wind; the mills that grind our grain, and the looms that weave our cloths. The coal fields of our country are more extensive than all the rest (yet discovered) in the whole world. Some specimens from a few of the mines are on ex-

ibition in the place named above.

Of anthracite coal there is one shaft 30 feet high, furnished by the Baltimore Coal Co., from their mines at Wilkesbarre, Pa. It shows the ness of the vein as it lies in the mines, and has every appearance of being the com-pressed coke of bituminous coal. If this coal has been thus formed, oily bituminous shales should be found above all anthracite seams. Besides this shaft of coal, there are also three other large lumps by this company; and six other lumps of the same coal, about 4 feet long, 3 feet wide. and 2 feet deep, from the mines of Messrs. Bowkley. The German Penn-sylvania Coal Co., also furnishes some beautiful specimens of anthracite from the mines at esckow, Carbon Co., Pa.

Of semi-bituminous coal there is a shaft 15 feet high, showing the thickness of the seam, Mines, furnished by the Ocean Coal Co., Alleghany Co., Md. There is

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